Sediment Cap Design, Modeling, and Construction

*Dale Kolstad* (Barr Engineering)
*Steve Shaw* (Sevenson Environmental Services)
*Mike Ellis and Tom Boom* (Barr Engineering)
*Andrew Santini* (Consumers Energy)
Agenda

- Site background
- Capping considerations & objectives
- Sediment cap design & modeling
- Cap construction challenges
- Construction implementation
Background – former MGP in Flint, MI

Photo courtesy of Special Collections and University Archives, Kettering University
Sediment cap objectives

1. Create a barrier between remaining impacted sediments below the cap and the river
2. Provide stable riverbanks and riverbed
3. Develop channel /cap geometry compatible with river hydrodynamics
4. Incorporate bedform diversity elements for improved aquatic habitat
Capping considerations – site layout & features

- Soft sediments
- Cut banks, steep slopes (factor of safety ~1), some softer clay layers.
- Storm sewer channel with slope challenges, no headwall as-builts. Multiple storm outlets along reach.
- 54-inch sanitary sewer near river.
- High hazard dam – poor condition, scheduled for removal
- Old bridge pilings and piers

[Images of site layout and features shown in the diagram]
Sediment cap design: liner evaluation

Liner options:
- Bentonite (clay)
- Bentonite (clay) and aggregate
- Geocomposite clay mat
- Geosynthetic fabrics and geomembranes

Blended Barrier

Aggregate
AquaBlok

Textured HDPE
# Sediment cap design – assessing technical limitations

<table>
<thead>
<tr>
<th>Blended Barrier</th>
<th>Assessment and Result</th>
<th>Test</th>
<th>Construction Consideration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ability to form adequate barrier (low permeability) in river conditions</td>
<td>Bentonite swell tests confirmed behavior.</td>
<td></td>
<td>Maintaining integrity of AquaBlok material during installation essential to success.</td>
</tr>
<tr>
<td>Potential lack of material strength and stability limitations</td>
<td>Triaxial compression tests provided inputs for stability modeling and slope angle selection.</td>
<td></td>
<td>Material will stay on slope if reasonably densified.</td>
</tr>
<tr>
<td>Maintaining integrity of capping material during installation and resilience to deterioration</td>
<td>Column capping tests aided in cover timing determination: density and strength w/ unconfined vs. confined hydration.</td>
<td></td>
<td>Timing important, but not critical; minimal segregation with controlled placement. Risk of erodibility if not covered expeditiously.</td>
</tr>
</tbody>
</table>
Sediment cap design – stability modeling

- Global stability modeling using GeoStudio software
- Global stability models were revised by incrementally setting the blended barrier and underlying soils to be impenetrable to simulate a veneer failure scenario
- USAA, ESAA, and rapid DD simulations performed
**Sediment cap design – use of stability modeling results**

<table>
<thead>
<tr>
<th>Design Values</th>
<th>Construction Consideration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blended barrier in place density set at 95 pcf (min) to provide adequate strength to resist shear failure</td>
<td>Achievable with intended controlled construction approach</td>
</tr>
<tr>
<td>Slope angle below water set at 3H:1V (min)</td>
<td>Achievable with controlled (GPS) dredging and filling operations following BMPs</td>
</tr>
<tr>
<td>Geomembrane friction angle set at 27° (min) to provide adequate factor of safety against sliding</td>
<td>Achievable with commercially available textured HDPE liners</td>
</tr>
</tbody>
</table>
### Sediment cap design – filtering & clay hydration

<table>
<thead>
<tr>
<th>Design Requirement</th>
<th>Construction Consideration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adequate filtering – from clay sized fraction (AquaBlok) to large rip rap surface to avoid fines migration</td>
<td>Achievable with multi-layers</td>
</tr>
<tr>
<td>Protection of clay from DNAPL during hydration</td>
<td>Provision of sand under layer</td>
</tr>
</tbody>
</table>

**Figure 1: Flint River MGP - Sediment Remediation Cap Filter Material Gradations**

- **Riprap**
- **Filter 1**
- **Filter 2**
- **Base Material** (Blended Barrier Bentonite)
- **Filter 1 Max**: Filter 1 Max graduation curve
- **Filter 1 Min**: Filter 1 Min graduation curve
- **Filter 2 Max**: Filter 2 Max graduation curve
- **Filter 2 Min**: Filter 2 Min graduation curve
- **Blended Barrier Bentonite**: Blended Barrier Bentonite graduation curve
- **Rip Rap Max**: Rip Rap Max graduation curve
- **Rip Rap Min**: Rip Rap Min graduation curve

(BARR)
Sediment cap design – uplift protection

Mitigate potential uplift of barrier due to hydrostatic pressure buildup
- Relief drain installation
- Installation of vibrating wire piezometers below cap to monitor pressures

![Diagram showing genericized failure plane, sewer, and relief drain.](image)
Sediment cap design – including bedform diversity

Bedform diversity elements

- Bankfull bench
- Riffles
- Rip rap surface infilling

Please refer to “Balancing Remedial and Restoration Objectives for Sediment Capping on an Urban River” presentation by Tom MacDonald for more on this topic
Sediment cap design – final product

- Topsoil/vegetation
- Geomembrane
- Drain tile
- Restored river elevation is sloped
- Rip-rap
- Gravel
- Blended barrier (AquaBlok)
- Geotextile separator fabric
Sediment cap performance specifications

Focused on cap material integrity
1. Capping material handling – from receipt to deployment
2. Mixing blended barrier
3. Placement of capping material
4. Meeting capping thickness tolerances

careful phasing/sequencing/controlled placement processes needed to realize design intent
Implementation challenges

- Aggressive Schedule
- Handling of Capping Materials
- Careful Sequencing & Phasing of Placement
- Working within Operational Constraints
- Timely Capping Survey and Approval Process
- Adapting to Site Conditions
Mobilization – significant & expedited

• Mobilized 100+ pieces of equipment
• Assembled two sectional barge platforms
• Constructed a 35,000 sf lined asphalt dewatering pad
• Erected two temporary fabric structures; one with air handling units
• Constructed a temporary waste water treatment plant
• Constructed two steel sheet pile, waler supported platforms on the bank of the Flint River

Sevenson Environmental Services, Inc.
AquaBlok and AASHTO #8 stone loaded into feed hoppers to produce Blended Barrier

Stockpile Blended Barrier in temporary fabric structure (TFS)

Transport material from TFS to offloading platform

Load scows with Blended Barrier

Barge mounted excavator with clamshell bucket removes Blended Barrier from scow and places into river
Capping sequence: layered cake
Operational constraints & challenges

- Concurrent dredging & capping work
- Fastidious capping process
- Spudding restriction
- Infrastructure protection
  - Dam, retaining wall, bridge, large sewer, storm pipe outfalls
- Changing river conditions
Fastidious capping process

- Extensive coordination between field crews was needed to install different capping layer materials daily.
- Blended Barrier layer to be covered within 24 hours of placement to meet density requirements and avoid bentonite erosion.
- Uncompromising management of capping materials.
- State of the art positioning hardware & software to meet capping thicknesses and tolerances.
- Daily survey, review, and approval process used to move forward with confidence.
River condition challenges

• Changing current velocity, and drastic water elevation fluctuations
• Cap installation within close proximity of a deteriorated dam
• Deep excavation for sump installation adjacent to the river, diver assisted drain installation
• Turbidity management – proactive & adaptive
Maintaining slope stability

- Coordinated water platform and land based approach
- Equipment setbacks to offset load from slope crest
- Toe to top, thin lift capping material placement to mitigate underwater slope failure
- Pore pressure monitoring
Safety

• 2018 WEDA Project Safety Award Winner
  – Team effort (owner, engineer, & contractor) resulting in +65,000 safe work hours
Final product

Conceptual rendering pre-construction

Realization - 2018