

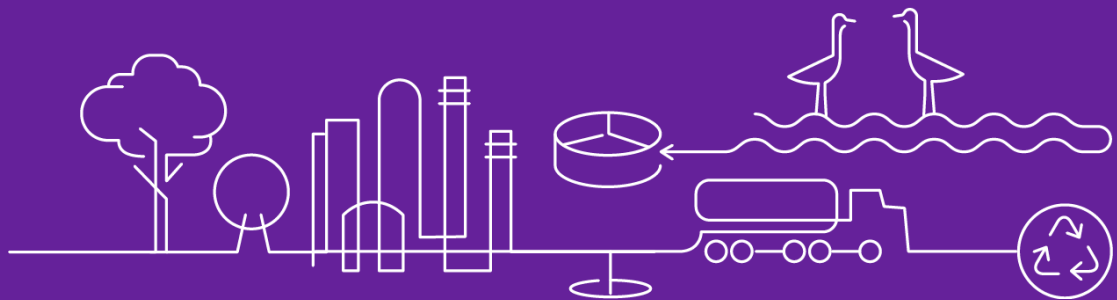
1,4-Dioxane Treatment Technologies: What's New and What's Proven

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ch2m.SM

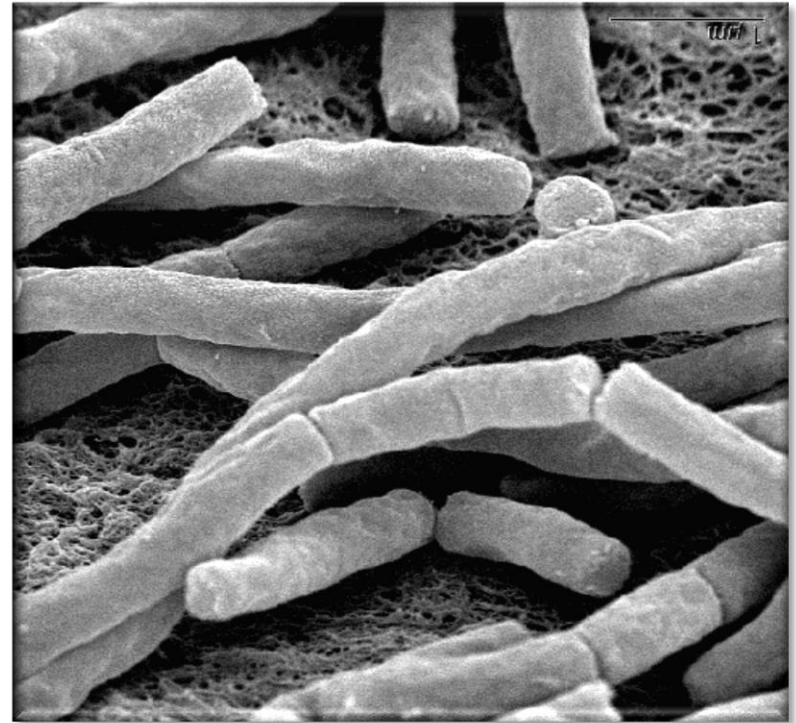


Delivering Sustainable Solutions to Complex Local Challenges, Worldwide

Fourth International Symposium on Bioremediation and Sustainable Environmental Technologies

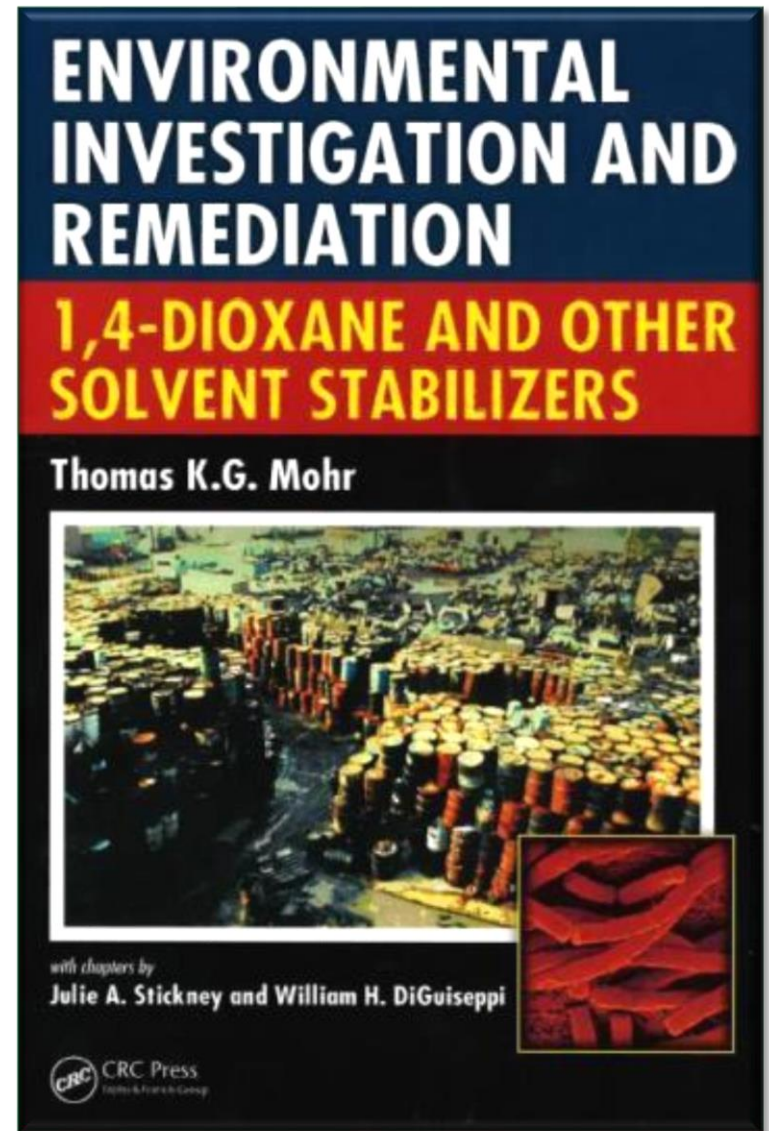
Topics Covered

- Introduction
- Chemistry
- Regulation
- Soil technologies (not covered)
- Water treatment technologies
 - Ex situ
 - In Situ
- Note that of Battelle platforms/posters: 1 soil XSVE, 1 MNA, 1 ISCO, 3 Phyto, 19 biodegradation!!!



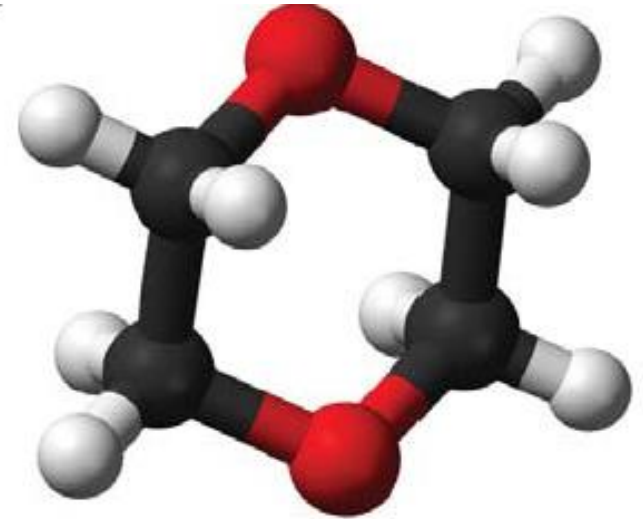
1,4-Dioxane Introduction

- Primarily used as a 1,1,1-trichloroethane stabilizer (>95% of 1970's production)
- Commonly co-mingled with chlorinated volatile organic compounds and metals
- Hepatotoxic, neurotoxic, "Likely to be carcinogenic in humans"
- Low remediation goals:
 - US EPA tapwater Regional Screening Level 0.46 ug/L



Chemistry, Fate and Transport

- Formula: $C_4H_8O_2$
- Synthetic cyclic ether
- Colorless, highly flammable liquid
- Miscible in water (infinite solubility)
- Migrates rapidly, sorbs minimally
- Potential for larger plumes than associated source 1,1,1-TCA
- Diffuses into/through low permeability soils
- Results in large dilute plumes (<20 $\mu\text{g/L}$); few “source areas”
- Many CVOC remedies (e.g., air sparge, GAC, ERD, KMnO_4) are only marginally effective on 1,4-dioxane

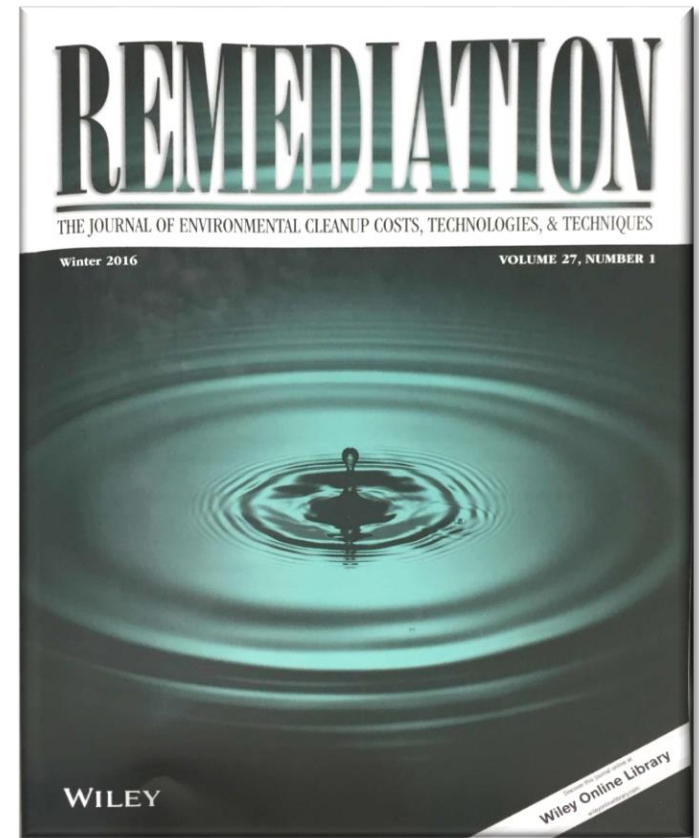


Representative US Regulations/Guidance

States	GW (µg/L)	Notes
New Hampshire	0.25	Reporting limit for all public water supplies
Massachusetts	0.3	Groundwater cleanup standard
New Jersey	0.4	Groundwater Quality Standard—October 2015
California	1	Notification level
Florida	3.2	Minimum criteria
Colorado	3.2	Drinking Water standard (proposed 0.35)
Michigan	7.2	Residential drinking water level
Illinois	7.7	Non- TACO (Tiered Approach to Corrective Action) Chemical
Texas	9.1	Residential Protective Concentration Level
New York	50	Drinking water standard
South Carolina	70	Drinking water health advisory

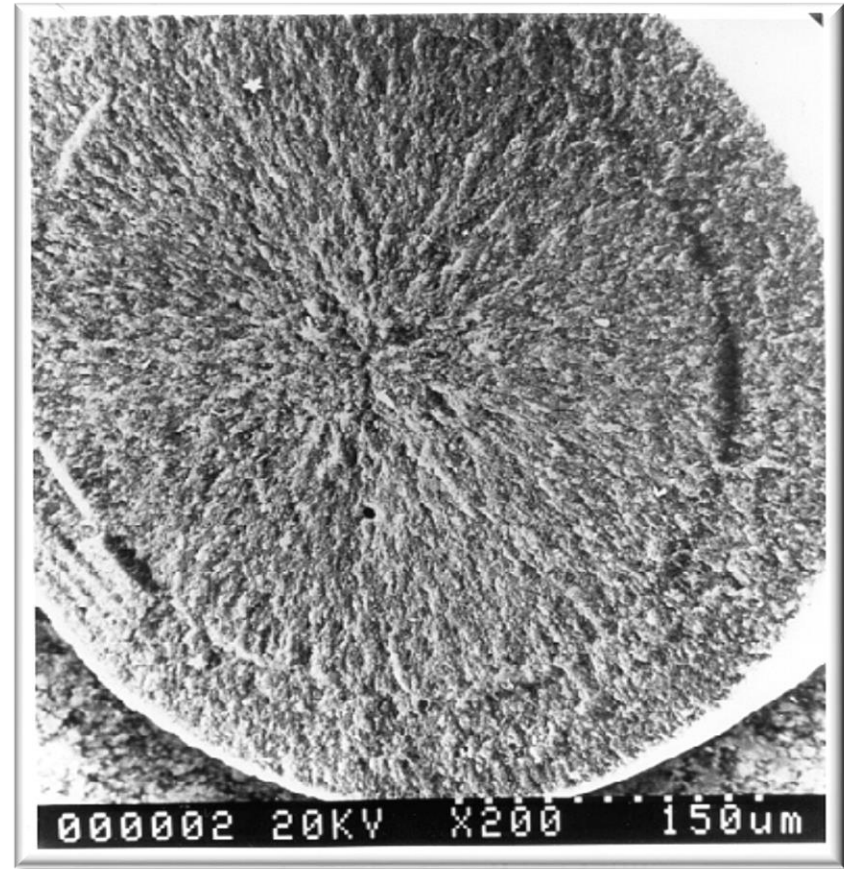
Groundwater Remediation Technologies

- Discussion is excerpted from Remediation Journal article (DiGuisseppi, Walecka-Hutchison, and Hatton, 2016)
- Ex Situ Technologies
 - Sorption
 - Advanced Oxidation
 - Biological Treatment
- In situ Technologies
 - Phytoremediation
 - Thermal
 - Chemical Oxidation
 - Biodegradation
 - Natural Attenuation



Ex Situ - Sorption

- Granular activated carbon minimally effective
- CH2M tested several synthetic carbonaceous resins but found none to be effective
- DOW AMBERSORB 563™
 - Demonstrated technology at multiple sites
 - Better than 99% removal rates
 - Applied up to 40,000 µg/L DX
 - Complex system engineering: regeneration, condensation, etc.
 - Cost competitive



Ambersorb 563 Bead, Woodard, 2016

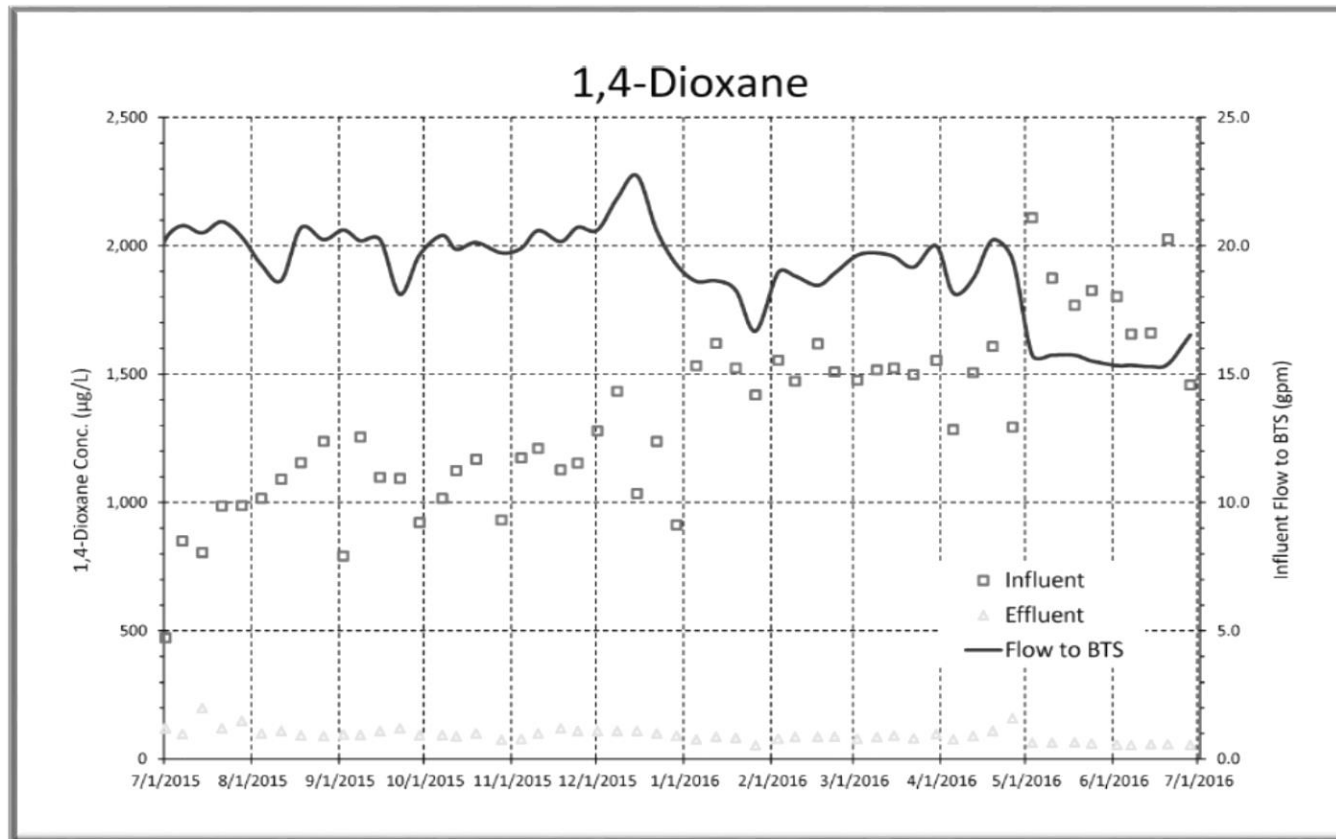
Ex Situ – Advanced Oxidation

- Well demonstrated technologies at all flow rates (up to 7 MGD)
- UV-Peroxide (e.g., Rayox)
- Ozone Peroxide (e.g., HiPOx™)
- Relatively high capital cost, high O&M cost
- Removals of 99.9%, from >1,000 µg/L to <1 µg/L
- Destructive approach, eliminates liability



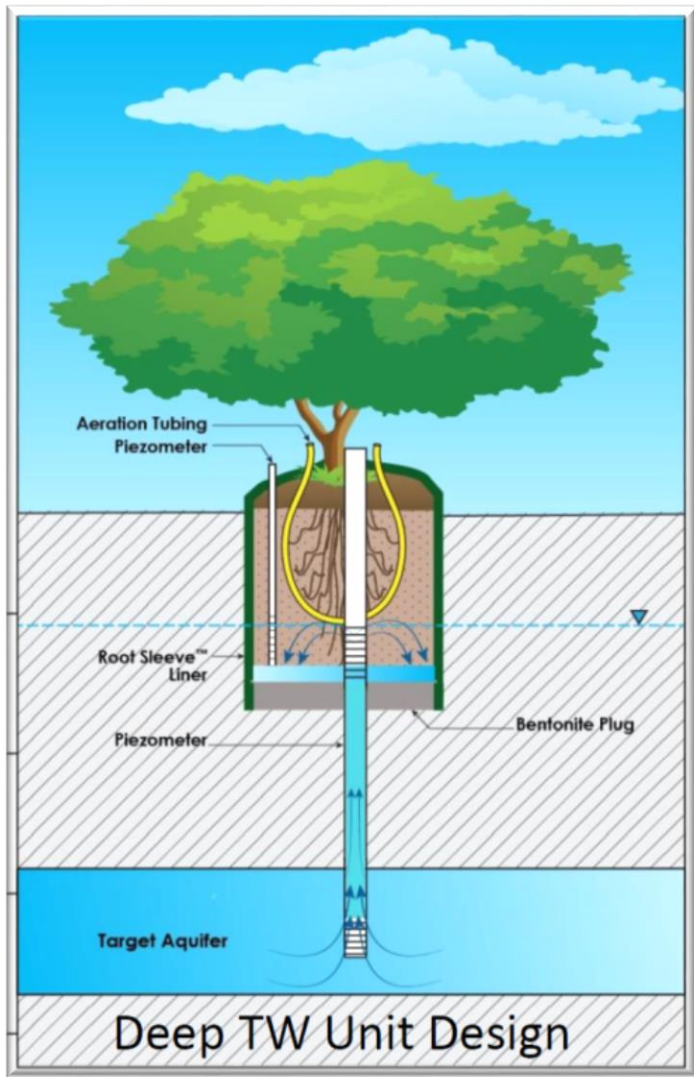
Ex Situ – Biological/Bioreactors

- Aerobic biodegradation demonstrated
- But: Inhibitors, co-contaminants, and concentration swings all can have an impact on effectiveness
- 90 to 98% removals achievable at high concentrations



Cordone, et al,
2016

Phytoremediation

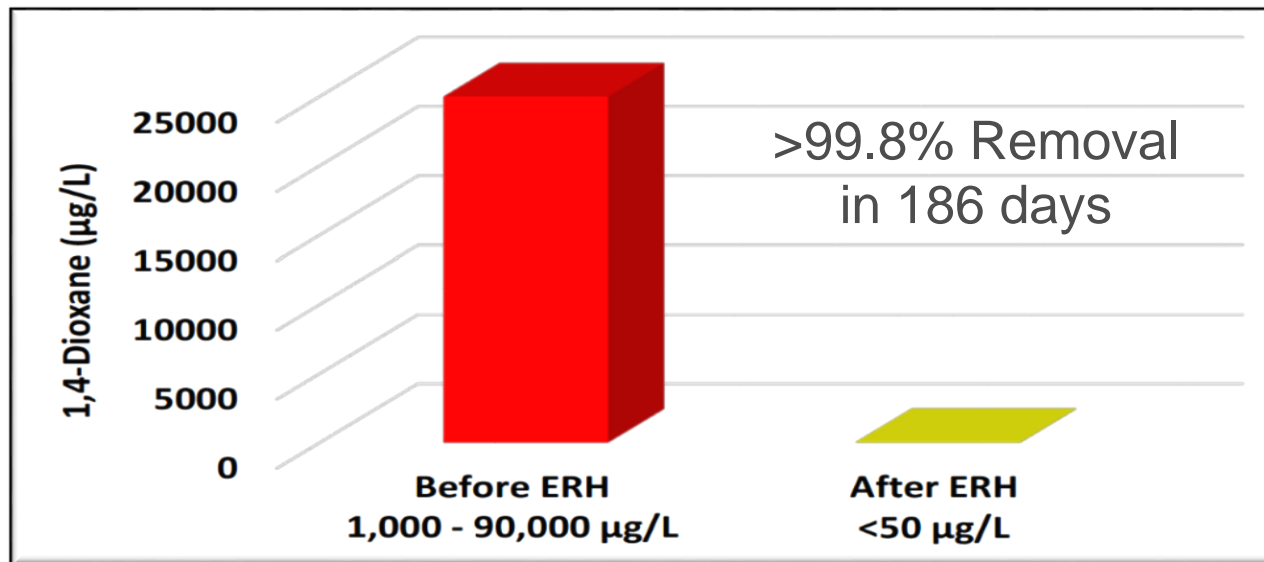


Gatliff, et al, 2013

- Phytotranspiration process for DX well documented
- DX 7-day half-life in atmosphere; subject to oxidation
- Can be used for dewatering or containment (good for miscible 1,4-dioxane)
- Applied as engineered wetlands
- Treewell® application for deeper water successfully implemented

In Situ Thermal

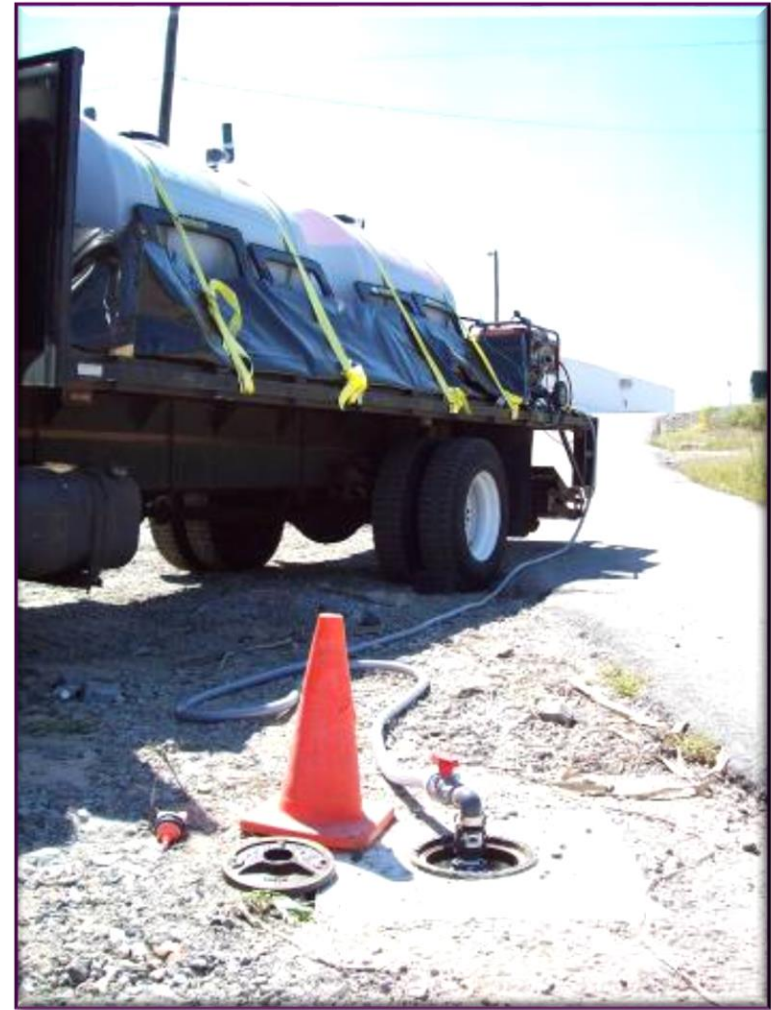
- Electrical resistive heating (ERH)/Steam stripping
 - 1,4-Dioxane driven from soil with or after steam
 - High temperature improves stripping
 - Adsorbs to VGAC when “dry” (low relative humidity)
 - Demonstrated source area technology



Oberle, et al, 2015

In Situ Chemical Oxidation

- Demonstrated in situ technology
- Drawbacks include:
 - Distribution of treatment materials
 - Secondary water quality (e.g., sulfate, manganese, ketones)
 - Potentially hazardous materials
- Utilizes **oxidation** reactions and **radical** reactions
- Oxidants include persulfate, permanganate, hydroxyl radicals
- Natural mineral activation of persulfate proven successful



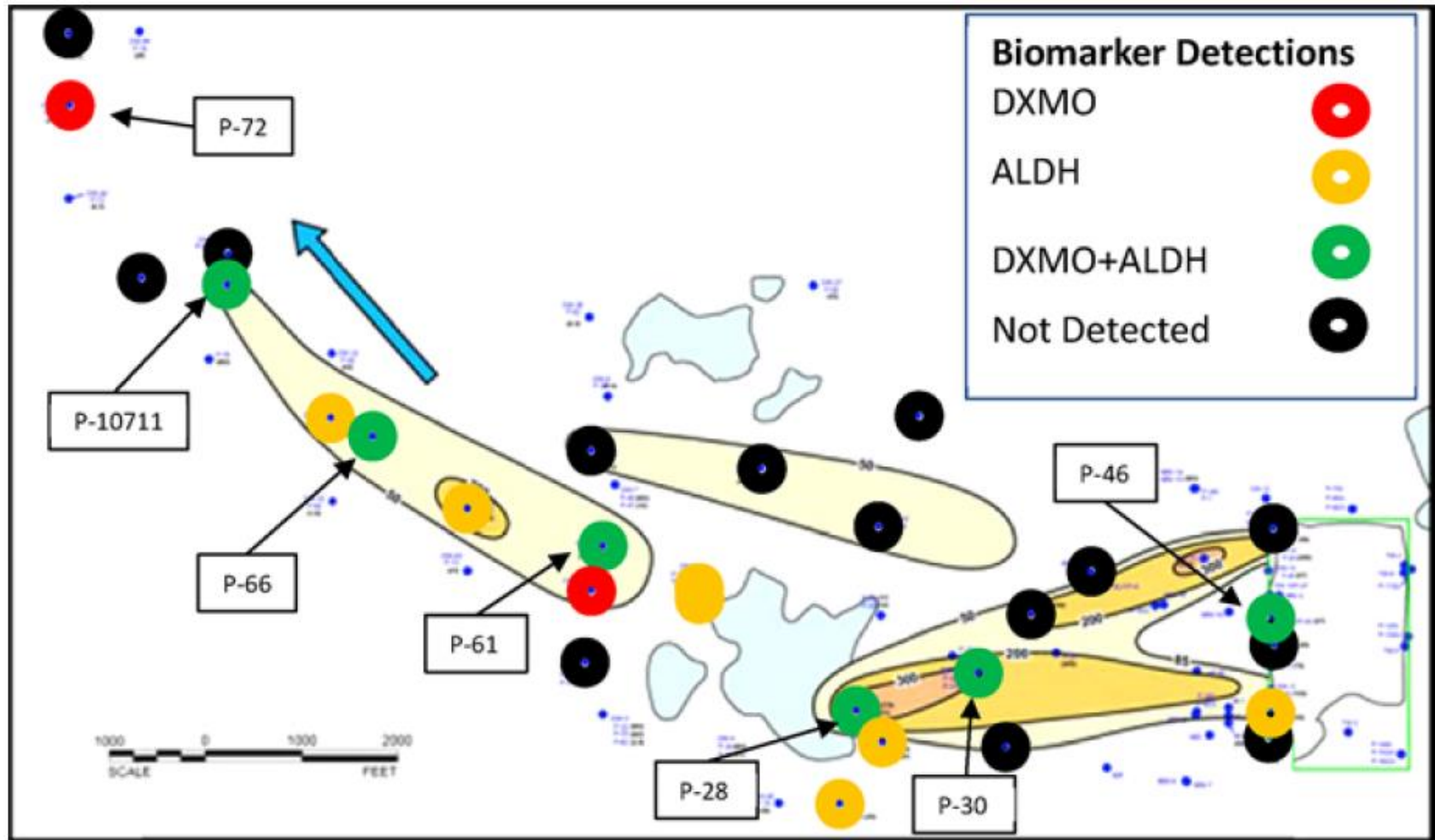
Biodegradation

- Aerobic cometabolic or direct catabolic degradation
- Almost all the other talks in these two 1,4-dioxane sessions are about biodegradation!
- Microbiological tools (MBTs) developed by UCLA (Mahendra), Rice University (Alvarez/Li), others:
 - Bacterial communities
 - Enzymes: Dioxane monooxygenase, aldehyde dehydrogenase
 - Functional genes
 - Compound Specific Isotope Analysis (CSIA)
- MBTs now commercially available

Monitored Natural Attenuation

- DX-degrading bacteria found in many environments
- Occurrence of aerobic degradation likely widespread
- Example Study:
 - CH2M supported another consultant for an international pharmaceutical firm
 - Assessed MNA solution for long-term management
- Empirical data (trends, calibrated model, mass balance): indicated attenuation is occurring, mechanism undefined
- Worked with UCLA for 1,4-dioxane biomarker testing
 - Carbon Compound specific isotope analysis (CSIA) - ineffective
 - Dioxane monooxygenase (DXMO)
 - Aldehyde dehydrogenase (ALDH)
- (Details in afternoon session)

DXMO/ALDH Results



Gedalanga, et al, 2016

Remediation Technology Takeaways

- Solution, of course, depends on site characteristics
 - Concentrations
 - Hydrogeology
 - Co-contaminants, inhibitors (tetrahydrofuran, copper, trichloroethene)
 - Timeframe/remedial objectives
- Demonstrated Technologies:
 - High concentration source area removal: **ISCO, thermal**
 - Low concentration containment: **P&T with AOT/Sorption**
 - Low concentration extensive plume with long timeframe: **aerobic biostimulation, MNA**

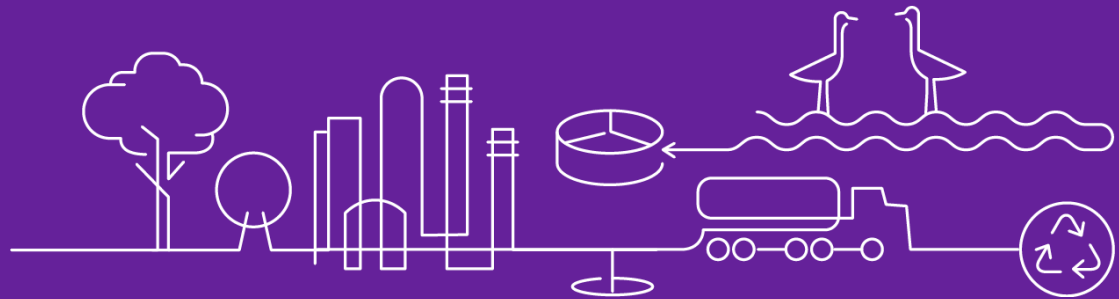
Lots happening, new solutions being validated

Thank you!

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