



An Innovative Approach to Treat Heavy Metals in Soil and Groundwater Using Elemental Iron, Iron Sulfides, and Related Reactive Minerals

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- Background: History, Definitions, MetaFix[®] Reagent composition, features, dosage, and application methods
- Chemistry: Solubility and Stability of Heavy Metal Hydroxides vs. Heavy Metal Sulfides vs. Heavy Metal Iron Sulfides
- Removal Mechanisms for major heavy metals
- Bench-scale Tests: Some results from comparisons of MetaFix[®] and other reagents, mixed metals, and metals with cVOCs
- Case Study
- Questions & Answers



MetaFix[®] is a *family* of injectable reagents designed to treat heavy metals in soil and groundwater using chemical reduction, precipitation, and adsorption.

- Reagents do not rely on *in situ* biological sulfate reduction or carbon metabolism so their performance is not inhibited by high toxicity (e.g., alkalinity, acidity, salts, high COI concentrations)
- Composed of iron-bearing reducing agents, pH modifiers and related additives
- Treatment results in conversion of aqueous heavy metals to low solubility mineral precipitates with broad pH stability
- Adsorption on iron corrosion products and co-precipitation with iron oxides and iron oxyhydroxides is also an important aspect of the process
- > Formulations are customized for site-specific conditions





- > Mechanisms involved will vary based on solution chemistry:
 - pH, Eh, supply of reactive iron, sulfides, carbonates
 - reactive surfaces (i.e., iron oxides and oxyhydroxides).
- Reductive precipitation is important in the immobilization of both arsenic and chromium in soil or groundwater treated with MetaFix. This involves:
 - reduction of arsenate [As(V)] anions to arsenite [As(III)], and
 - reduction of hexavalent chromium (Cr⁶⁺) to trivalent chromium (Cr³⁺).
- These reduction processes are facilitated by two components of MetaFix. Zero valent iron (ZVI) and iron sulfides, both of which are powerful reductants (electron donors), as indicated in the following redox half-reactions:

| ZVI Corrosion (oxidation): | $Fe^0 \rightarrow Fe^{2+} + 2e^{-}$ |
|----------------------------|--|
| Iron Sulfide Oxidation: | FeS \rightarrow Fe ²⁺ + HS ⁻ |





MetaFix[®] Mechanisms

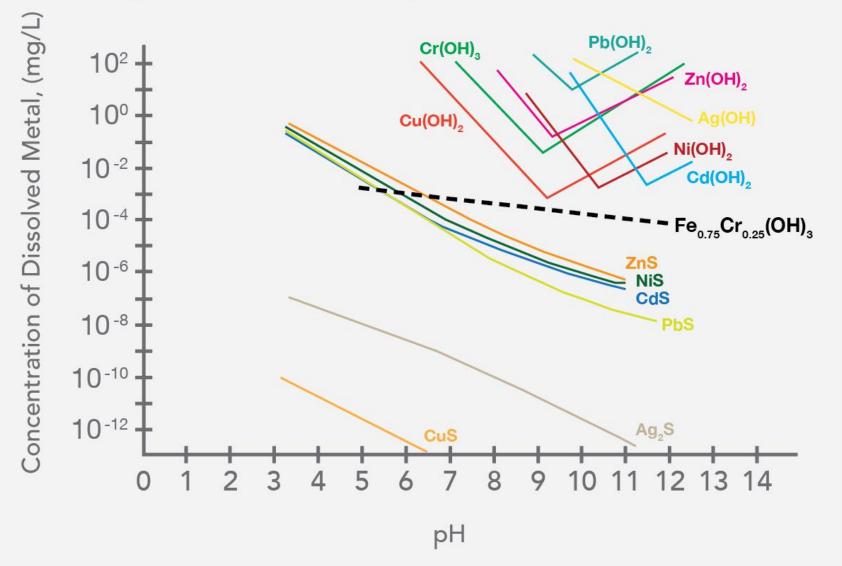


| Metal | Precipitation as Metal Hydroxides or Iron Metal Oxyhydroxides | Precipitation as Metal Sulfides/Iron Metal Sulfides | Adsorption and Co- precipitation with Iron Corrosion Products | Precipitation as Metal Carbonates | Adsorption of organo- metal species |
|---------------|---|---|--|---|--|
| As (III, V) | | • | • | | • |
| Cr(VI) | • | | • | | |
| Pb, Cd, Ni | • | • | • | • | • |
| Cu, Zn | • | • | • | | |
| Se | • | • | • | | |
| Hg | | • | • | | • |



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Aqueous Solubilities of Heavy Metal Hydroxides, Iron Hydroxides, and Sulfides





Heavy Metal Precipitates: Sulfides, Carbonates, and Hydroxides



Table 2-1 Theoretical Solubilities of Hydroxides, Sulfides, and Carbonates of Selected Metals in Pure Water at 25°C (All Units are mg/L)

| Metal | As Hydroxide | As Sulfide | As Carbonate |
|-------------------------------|-----------------------|-----------------------|----------------------|
| Cadmium (Cd ²⁺) | 2.3×10^{-5} | 6.7×10^{-10} | 1.0×10^{-4} |
| Chromium (Cr ⁺³) | 8.4×10^{-4} | No precipitate | _ |
| Cobalt (Co ²⁺) | 2.2×10^{-1} | 1.0×10^{-8} | _ |
| Copper (Cu ²⁺) | 2.2×10^{-2} | 5.8×10^{-18} | — |
| Iron (Fe ²⁺) | 8.9×10^{-1} | 3.4×10^{-5} | — |
| Lead (Pb ²⁺) | 2.1 | 3.8×10^{-9} | 7.0×10^{-3} |
| Manganese (Mn ²⁺) | 1.2 | 2.1×10^{-3} | _ |
| Mercury (Hg ²⁺) | 3.9×10^{-4} | 9.0×10^{-20} | 3.9×10^{-2} |
| Nickel (Ni ²⁺) | 6.9×10^{-3} | 6.9×10^{-8} | 1.9×10^{-1} |
| Silver (Ag ⁺) | 13.3 | 7.4×10^{-12} | 2.1×10^{-1} |
| $Tin(Sn^{2+})$ | $1.1. \times 10^{-4}$ | 3.8×10^{-8} | — |
| Zinc (Zn ²⁺) | 1.1 | 2.3×10^{-7} | 7.0×10^{-4} |

Iron-based Chromium Treatment

- Reduction of Cr⁺⁶ to Cr⁺³ by ZVI mainly precipitates mixed Fe-Cr oxyhydroxides with a mineral structure similar to that of goethite (α-FeOOH) with some Cr⁺³ also deposited into a hematite-like structure (Fe₂O₃).^{1,2}
- Solubility of Fe-Cr oxyhydroxides is less than 0.05 μ g/L over a broad pH range of 5.0 to 12.0³

$$Fe_{[solid]}^{0} + CrO_{4}^{2-} + 8H^{+} \rightarrow Cr^{+3} + Fe^{3+} + 4H_{2}O$$
(1)
(1-x) Fe³⁺ + (x) Cr³⁺ + 4H_{2}O \rightarrow Fe_{(1-x)}Cr_{(x)}OOH_{[solid]} + 3H^{+}(2)

- The Fe-Cr oxide which has the form of hematite (Fe₂O₃) is primarily deposited on the surface of precipitates²
- Precipitates with more Fe and less Cr have lower solubilities but all are much less soluble than Cr(OH)₃.
- The free energy of formation for Fe-Cr oxyhydroxide is lower than that for Cr(OH)₃, so it will be preferentially formed when free Fe⁺² is available⁴.
 - 1. Blowes et al., 2000. J. Contam. Hydrol. 45: 123-137
 - 2. Tratnyek et al., 2003. In: Tarr, M. Chemical Degradation Methods for Wastes and Pollutants
 - 3. Eary and Rai. 1988. Env. Sci. Technol. 22:972-977.
 - 4. Rai et al., 1989. Sci. Tot. Env. 86:15-23

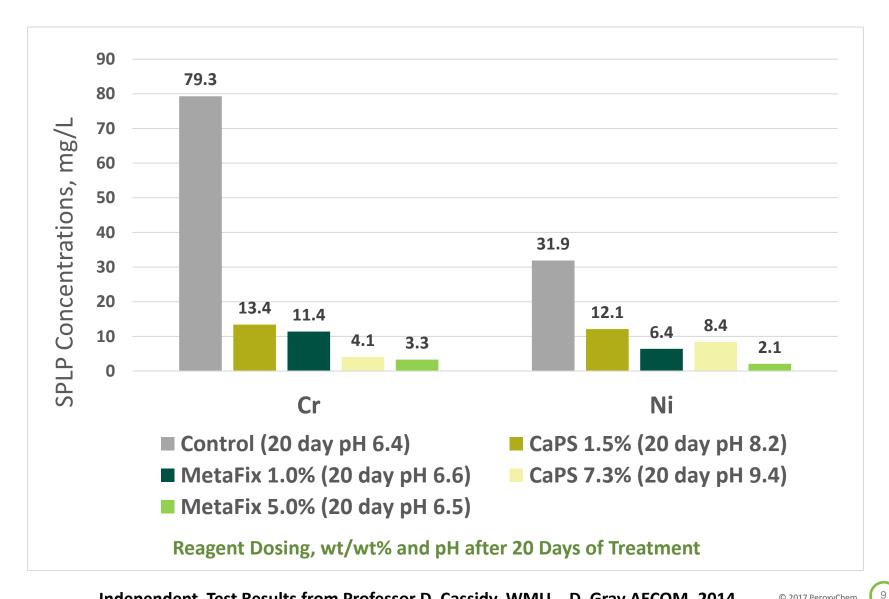
Environmental

Solutions

PeroxvChem



Environmental Influence of MetaFix and calcium polysulfide on SPLP chromium and nickel in soil/groundwater slurry

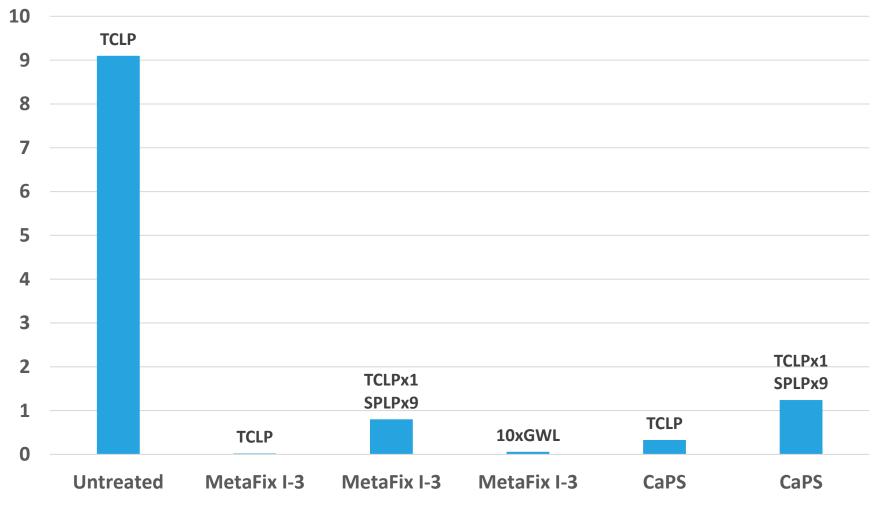


Independent Test Results from Professor D. Cassidy, WMU., D. Gray AECOM. 2014

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Total Chromium (mg/L)



Independent Laboratory Multiple Extraction Testing; Values (mg/L) are 9.02, 0.02, 0.80, 0.06, 0.33, and 1.24

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How long will reactive minerals last? Influence of pH on Fe⁺² release from FeS

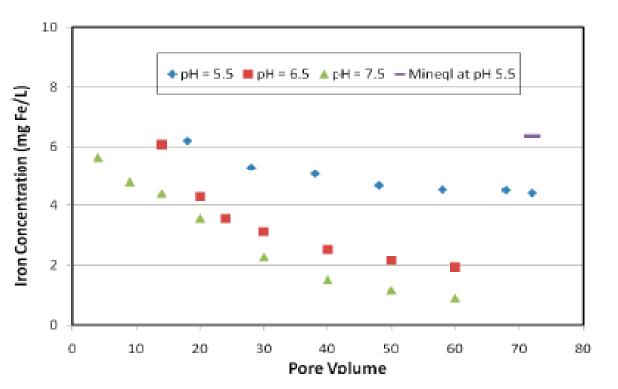


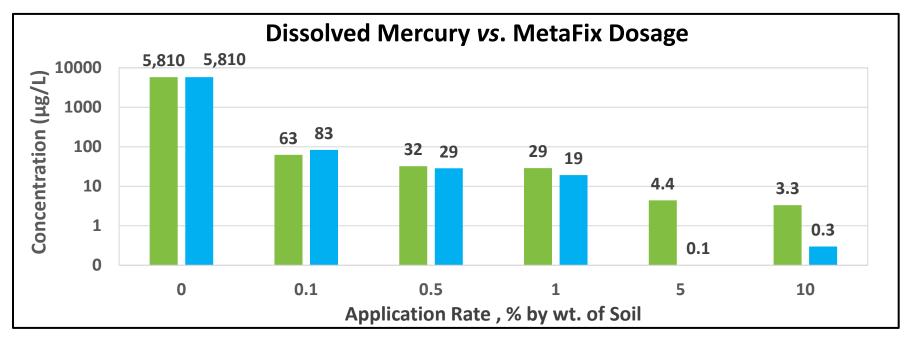
Figure 3.6. Eluted dissolved iron as a function of pH in FeS coated sand column I = 0.01M, Darcy Velocity-0.024 cm/s. Purple horizontal line indicated MINEQL+ prediction of saturation iron concentration with respect to FeS at pH 5.5 s.u.

Upflow columns packed with FeS coated sand. Effluent Fe⁺² between 1 μ g/L and 5 μ g/L. Indicates that thin layers of FeS will last for 16 years under pH 5.5 conditions and 15 cm/day GW velocity. About 2% Fe released over 60 PV.

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More than two orders of magnitude reduction in concentration of mercury can be achieved at low dosage of MetaFix.

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Table 1. Influence of control and treatment on heavy metal concentrations.

Biotic Control

Environmental

Solutions

| Date | Day | ba T/ Cr (diss) | ba Cu (diss) T | a B Te (diss) | mg/T T/ | ba T/ T | a B T | a B T | mg T/ Ni (diss) | ad D⊂ Sb (diss) | a Sr (diss) T | a T∖ T |
|-----------|-----|--------------------|----------------------|---------------------|------------|---------------|-------------|-------------|--------------------|--------------------|---------------------|--------------|
| 10-Apr-14 | 0 | 149 | 0.0317 | 0.139 | 1.91 | 90.9 | 1.75 | 296 | 1.77 | < 0.002 | 0.438 | 0.014 |
| то-дрі-тч | 0 | 115 | 0.0331 | 0.039 | 1.93 | 90.8 | 1.8 | 294 | 1.88 | < 0.002 | 0.441 | 0.01 |
| 9-Jul-14 | 90 | 106 | 0.0225 | 0.064 | 1.89 | 93.2 | 1.55 | 304 | 1.7 | < 0.002 | 0.43 | 0.032 |
| | 30 | 108 | 0.0247 | 0.043 | 1.85 | 91.7 | 1.53 | 303 | 1.7 | < 0.002 | 0.432 | 0.037 |

MetaFix® I-6

| 07-May-14 27 | 27 | 0.0027 | 0.0264 | 0.526 | 361 | 353 | 10.1 | 345 | 0.377 | < 0.002 | 0.345 | 0.02 |
|--------------|----|--------|--------|-------|-----|-----|------|-----|-------|---------|-------|---------|
| | 21 | 7.94 | 0.0371 | 0.121 | 438 | 353 | 3.07 | 342 | 0.451 | < 0.002 | 0.243 | 0.003 |
| 04-Jun-14 | 55 | 0.002 | 0.0048 | 6.17 | 378 | 351 | 10.9 | 352 | 0.235 | < 0.002 | 0.262 | 0.008 |
| 04-3011-14 | 55 | 0.0021 | 0.0056 | 7.46 | 366 | 363 | 11.2 | 356 | 0.231 | < 0.002 | 0.266 | 0.002 |
| 09-Jul-14 | 90 | 0.0036 | 0.0124 | 18.2 | 707 | 525 | 7.5 | 399 | 0.249 | < 0.002 | 0.284 | 0.008 |
| | 30 | 0.0025 | 0.0114 | 17.4 | 561 | 459 | 7.14 | 380 | 0.24 | < 0.002 | 0.316 | < 0.002 |

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Table 1. Influence of control and treatment on VOC concentrations in microcosms.

Biotic Control

Solutions

| Date | | TCE | cDCE | VC | Ethene | Ethane | CF | DCM | CM | Methane |
|------------|-----|------|--------|--------|--------|--------|------|--------|--------|---------|
| | Day | mg/L | mg/L | mg/L | mg/L | mg/L | mg/L | mg/L | mg/L | mg/L |
| 10-Apr-14 | 0 | 1.6 | <0.010 | <0.010 | <0.010 | 0.013 | 0.25 | <0.010 | <0.010 | 0.27 |
| | v | 1.6 | <0.010 | <0.010 | <0.010 | 0.014 | 0.25 | <0.010 | <0.010 | 0.29 |
| 04-Jun-14 | 55 | 1.5 | <0.010 | <0.010 | <0.010 | <0.010 | 0.25 | <0.010 | <0.010 | 0.076 |
| 04-5011-14 | 55 | 1.5 | <0.010 | <0.010 | <0.010 | <0.010 | 0.26 | <0.010 | <0.010 | 0.079 |
| 09-Jul-14 | 90 | 1.5 | <0.010 | <0.010 | <0.010 | <0.010 | 0.24 | <0.010 | <0.010 | 0.051 |
| | | 1.5 | <0.010 | <0.010 | <0.010 | <0.010 | 0.27 | <0.010 | <0.010 | 0.08 |

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| 10-Apr-14 | 0 | 1.6 | <0.010 | <0.010 | < 0.010 | < 0.010 | 0.16 | <0.010 | <0.010 | 0.15 |
|------------|----|-------|--------|--------|---------|---------|--------|--------|--------|-------|
| | 0 | 1.4 | <0.010 | <0.010 | <0.010 | <0.010 | 0.16 | <0.010 | <0.010 | 0.18 |
| 07-May-14 | 27 | 0.27 | 0.02 | <0.010 | 0.029 | 0.017 | 0.063 | <0.010 | <0.010 | 0.081 |
| 07-May-14 | | 0.62 | 0.011 | <0.010 | 0.024 | 0.014 | 0.12 | <0.010 | <0.010 | 0.11 |
| 04-Jun-14 | 55 | 0.051 | <0.010 | <0.010 | 0.052 | 0.021 | 0.022 | 0.017 | <0.010 | 0.099 |
| 04-5011-14 | 55 | 0.022 | <0.010 | <0.010 | 0.047 | 0.023 | 0.011 | <0.010 | <0.010 | 0.13 |
| 09-Jul-14 | 90 | 0.017 | <0.010 | <0.010 | 0.046 | 0.022 | <0.010 | 0.023 | <0.010 | 0.094 |
| | | 0.013 | <0.010 | <0.010 | 0.04 | 0.023 | <0.010 | 0.021 | <0.010 | 0.12 |

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MetaFix[®] Case Study 1

Ex-situ treatment of lead-impacted industrial process waste in US.

TCLP lead reduced from 11.7 mg/L to 0.22 mg/L

- Direct soil mixing with excavator
- MetaFix dosage at 6.0 % w/w
- Soil water content set to 80% of WHC (wet, not saturated)
- 7 day treatment time
- Earlier attempts at treatment with FeSO₄ and fly ash at 40% w/w were ineffective





MetaFix[®] Case Study 2 PRB Treatment of Mixed Heavy Metals

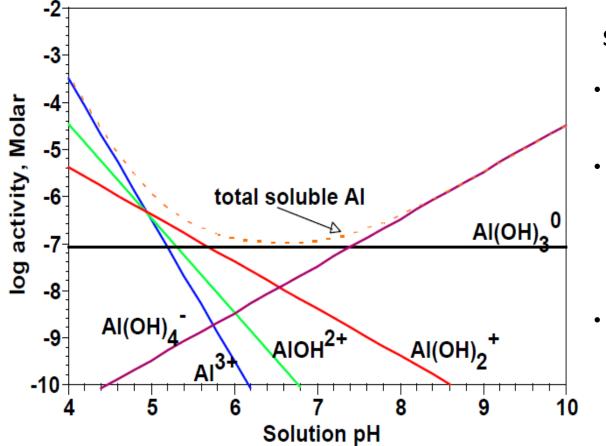


- Site: Manufacturing facility in Pacific Northwest
- Consultant: Maul Foster & Alongi
- COCs: Mixed heavy metals (aluminum, arsenic, copper) and high alkalinity
- Treatment: Excavation of source area soil combined with MetaFix[®] PRB
 designed to prevent migration of residual metals into adjacent river
- Application: MetaFix[®] mixed into to backfill to cover downgradient wall of excavation to form PRB (80 ft long x 3 ft wide x 15 ft thick)
- Dosage in Soil: 6% by soil mass
- MetaFix Cost: \$ 50,000

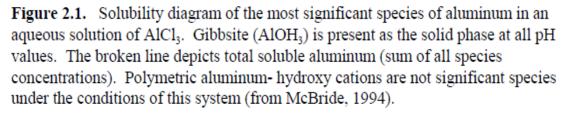


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Environmental Influence of pH on Aluminum Solubility PeroxyChem



Solutions



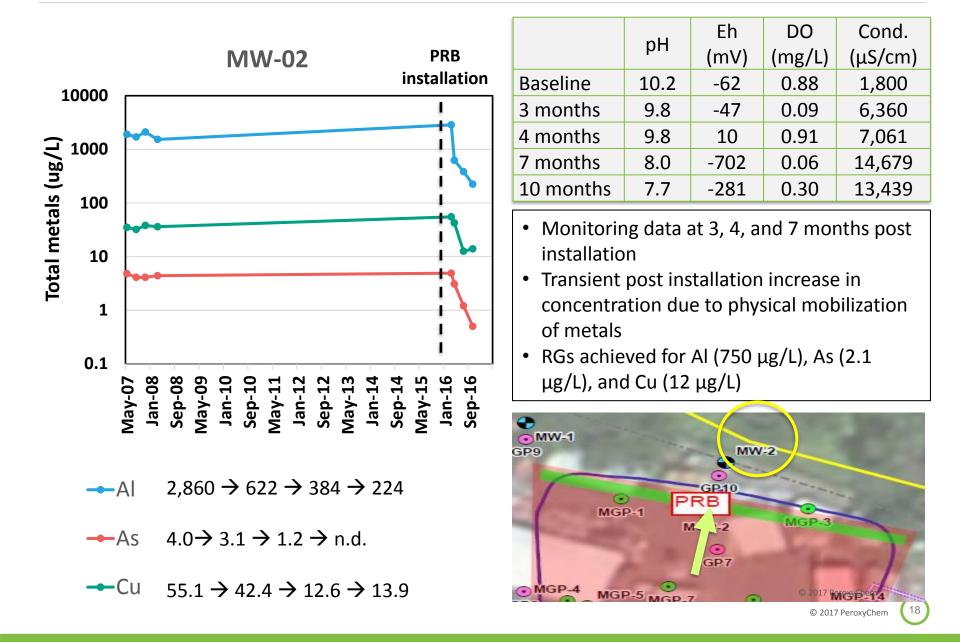
Soluble species of Aluminum

- Solubility sharply influenced by aqueous pH
- At low pH a trivalent cationic form exists but as pH moves toward neutral protons are lost and charge falls from +3 to +2 to +1 and on to neutral
- As pH moves alkaline solubility of the neutral form Al(OH)₃ increases



MetaFix[®] Performance







- Mercuric chloride was used as a catalyst in chemical synthesis at this former chemical plant.
- Soil Hg concentrations in the contaminated area ranged from 300 to 420 mg/kg.
- The remedial goal was to stabilize Hg in soil followed by disposal at an offsite landfill.



Property to be developed for residential use.

| Control | MetaFix 0.5% (wt/wt) | MetaFix 1.0% (wt/wt) |
|---------|----------------------------|--|
| 18.3 | 18.5 | 20.0 |
| 8.6 | 8.0 | 7.9 |
| 315 | 293 | 314 |
| 35.1 | <1.0 | <1.0 |
| | 18.3 8.6 315 | Control 0.5% (wt/wt) 18.3 18.5 8.6 8.0 315 293 |

Results from the treatability study indicated that MetaFix dosage as low as 0.5% (w/w) could achieve the RG (<1.0 μ g/L) of SPLP Hg.

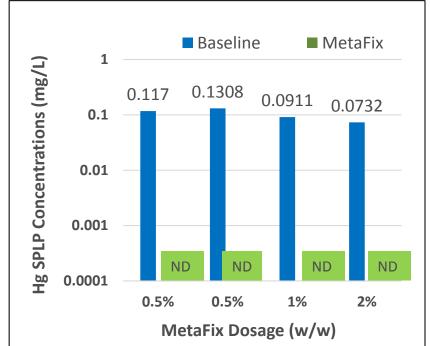


MetaFix[®] Case Study 3



Pilot study conducted in four treatment cells

- MetaFix applied at 0.5,% 1.0,% and 2.0% (w/w)
- **≻~** 50 100 m³ batches
- MetaFix was spread on soil and mixed with an excavator
- Further mixing with a screening bucket
- Water added to adjust the moisture content close to the saturation level while the soil was mixed with an excavator bucket
- Final mixing was completed with the screening bucket to assure homogeneity
- Soil was covered to react anaerobically for 7 days



 Hg was treated to non-detect levels of <1.0 µg/L



MetaFix[®] Case Study 3



Full-Scale Treatment

- The MetaFix dosage of 0.5% w/w selected for the full scale treatment.
- Full scale implementation utilizes an integrated soil mixing system where soil crushing/screening and reagent dosing/mixing are completed in a single process.
- Treatment time is 7 days.
- Thousands of tons successfully treated.





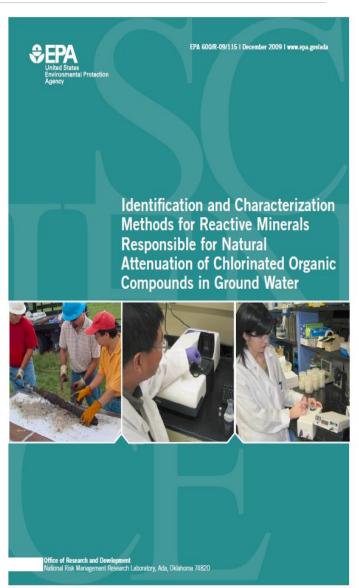
MetaFix® Applications



Low Dosage Rates:

- 0.5% 4.0% (w/w) for soil
- 0.1% 1.0% (w/w) for groundwater
- Application by soil mixing, trenching, or injection (40% – 50% solids) aqueous suspension
- Low cost treatability testing to determine dosage and enable custom formulation (\$2,000)











| Site Location | Soil or Groundwater | Metals Treated | Chlorinated Organics | MetaFix Reagent | Dosage (% w/w) | Test Method | Initial | Results Final | Removal |
|------------------|----------------------------|-------------------|-------------------------|--------------------|-------------------|----------------|---------------|------------------|--------------|
| | | | Treated | | | | (µg/L) | (µg/L) | (%) |
| California " | groundwater groundwater | Hg Hg | - | I-7A I-3 | 2.0 1.0 | GWL " | 5,810 40.3 | 0.065 0.01 | 99.9 99.9 |
| Florida " | both both | As - | yes α,β,δ,γ-BHC | I-7Ad I-7A | 4.5 2.1 | GWL " | 55,300 7.3 | 930 0.031 | 98.3 99.6 |
| South Carolina | both | Cd | - | I-8A | 2.0 | GWL | 99 | 1.5 | 98.5 |
| Italy | both | Hg | - | I-3 | 1.0 | GWL | 1.5 | 0.1 | 93 |
| Italy | both | Cr (VI) | - | I-3f | 4.0 | GWL | 17,800 | 5 | 99.9 |
| Washington | both | As | - | I-3a | 4.0 | GWL | 190 | 13 | 93.2 |
| Georgia | both | Hg | - | I-7A | 1.0 | GWL | 39.9 | 0.07 | 99.8 |
| China | soil | Hg | - | 1-3 | 0.5 | SPLP | 35.1 | 0.5 | 98.4 |
| Washington | groundwater | | - | I-3a | 1.0 | GWL | 76,000 | 40 | 99.9 |
| Oregon | both | Al | - | I-6Af | 2.0 | GWL | 1,500 | 36 | 97.6 |
| | | Cu | - | I-7A | 1.0 | | 110 | 2.5 | 97.7 |
| Washington | soil | As | - | 1-7 | 1.0 | TCLP | 4,800 | 33 | 99.3 |
| | groundwater | | - | I-6A | 1.0 | GWL | 12,900 | 14 | 99.9 |
| Kentucky | both | Cr (VI) | - | I-6A | 4.0 | GWL | 149,000 | 31 | 99.9 |
| | | - | TCE | I-6A | 4.0 | | 1,600 | 13 | 99.1 |
| | | - | cis-DCE | I-6A | 4.0 | | 5 | 5 | - |
| | | - | VC | I-6A | 4.0 | | 5 | 5 | - |
| | | | | | | | | | |

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- Heavy metals are converted into low solubility mineral precipitates, primarily metal sulfides, metal iron sulfides or metal iron oxides/oxyhydroxides.
- These precipitates are complex and are stable over a broader pH range than their hydroxide counterparts.
- Simultaneous treatment of heavy metals and chlorinated solvents is possible.
- It is a cost effective treatment which uses lower dosage rates than some alkaline treatment reagents.
- Custom-formulations enable successful treatment of even complicated sites.
- Low cost (\$2K) treatability study to verify efficacy & develop custom formulations.







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