

# Site Characterization and Remedial Design for Surface Impoundments Containing Technologically Enhanced Naturally Occurring Radioactive Material (TENORM)

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# INTRODUCTION

- TENORM is an emerging regulatory issue with evolving requirements
- It affects several categories of large-volume manufacturing by-products and industrial waste
- Project characterized one type of manufacturing waste for the purpose of facility decommissioning and closure
  - *Showed importance of potentially underappreciated analytical issue that can significantly impact the results and the dose*
- A radiological site characterization was completed to inform closure strategy
- Dose modeling showed that modest and low-cost remedy will meet the local regulatory standard; however, O&M will need to be performed in perpetuity

# NORM/TENORM BASICS

## Naturally Occurring Radioactive Material – NORM

- Examples of NORM: bauxite (aluminum ore), phosphate ore, granite rock, ceramic products, radon, some foods
- NORM is exempt from regulation...for the most part (exception: drinking water MCLs)

## Technologically Enhanced NORM - TENORM

- Primarily a byproduct of processing mineral ores containing NORM
- Others: oil drilling waste, fly ash for coal plants, water treatment sludge
- Generally a waste material
- Exempt from Federal regulation but regulated in some states

# RADIOACTIVE WASTE REGULATORY OVERSIGHT

- NRC
  - Regulates the civilian use of civilian radioactive materials: power plants, mining, industrial, academic and medical use.
- Agreement States
  - Regulate materials within their borders (not HLW)
  - Approval to administer licensing, inspection, etc.
  - Most states are Agreement States
- TENORM is regulated by the States
  - Approximately 13 states have TENORM-specific regulations, although what aspect is regulated varies
  - Several states are currently developing new regulations

# WHEN/WHERE IS TENORM A PROBLEM?

**“That depends on where you find it and when, where, and whom you talk to!”**

*“State Regulations and Policies for Control of Naturally-Occurring and Accelerator Produced Radioactive Materials (NARM) and Technologically Enhanced Naturally Occurring Radioactive Materials (TENORM)”*

(Association of State and Territorial Solid Waste Management Officials’ [ASTSWMO’s] Radiation Focus Group, December 2014)

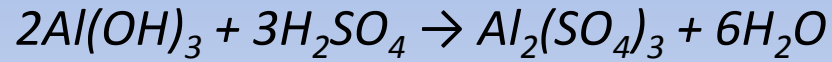
[http://www.astswmo.org/Files/Policies\\_and\\_Publications/Materials\\_Management/State%20Statutes%20and%20Regulations%20on%20TENORM%20Final%20Dec2014.pdf](http://www.astswmo.org/Files/Policies_and_Publications/Materials_Management/State%20Statutes%20and%20Regulations%20on%20TENORM%20Final%20Dec2014.pdf)

# ALUM PROCESS RESIDUE (APR)

- Uses of aluminum sulfate (“alum”)
  - Water treatment coagulant
  - Paper and pulp manufacturing
- Source material is **bauxite**
  - NORM
  - Composition varies, including radionuclides
- Large-volume waste slurry (“**APR**”)
  - High aluminum and silica content
  - Usually buffered with sodium hydroxide prior to disposal
  - pH can vary widely depending on buffering
  - Historically disposed in unlined “mud ponds” or low-lying areas
  - APR is *not* red mud



# ALUM PRODUCTION PROCESS



+ sulfuric acid →



+/- NaOH buffer →





# BAUXITE (NORM) vs APR (TENORM)

## Bauxite

- Uranium ( $^{238}\text{U}$ ) and decay products
- Thorium ( $^{232}\text{Th}$ ) and decay products
- Potassium ( $^{40}\text{K}$ )
- $^{232}\text{Th}$  range: 0.6 – 28 pCi/g; avg: 6.2 pCi/g
- $^{238}\text{U}$  range: 0.8 – 13 pCi/g; avg: 4.1 pCi/g

(Von Philipsborn and Kuhnast 1992; FNCA 2005; Cooper 2005; IAEA 1996 Georgescu et al in IAEA 2005; Grant et al 2005; Abbady 2006; Adams & Richardson 1960)

## APR

- Radionuclide concentrations generally higher
- Highest activity decay products:
  - $^{232}\text{Th}$  - range: 5 - 70 pCi/g
  - $^{238}\text{U}$  - range: 2 – 12 pCi/g
  - $^{228}\text{Ra}$  – range: 8 – 48 pCi/g



# ONGOING TENORM INVESTIGATIONS





# FORMER ALUM FACILITY

- Unlined 6-acre APR pond
- APR up to 19-feet deep
- 130,000 cubic yards of APR
- High-density industrial area; nearby residential
- Unconfined sole-source aquifer



# SITE INVESTIGATION

## GOALS

- Radiological characterization
- Volume estimate, physical properties

## APPROACH

- Drilling: sampling/analytical

## METHODS

- Field: track-mounted Geoprobe drilling rig, isolation barrier; gamma walk-over survey
- Analytical: Standard EML HASL-300

## CHALLENGES

- Rigorous health-and-safety requirements
- Representative radiological data!



# FIELD WORK CHALLENGES



- More stringent H&S requirements
- Minimize contact to equipment and workers
- Disturbance triggers air-permitting reqmnts

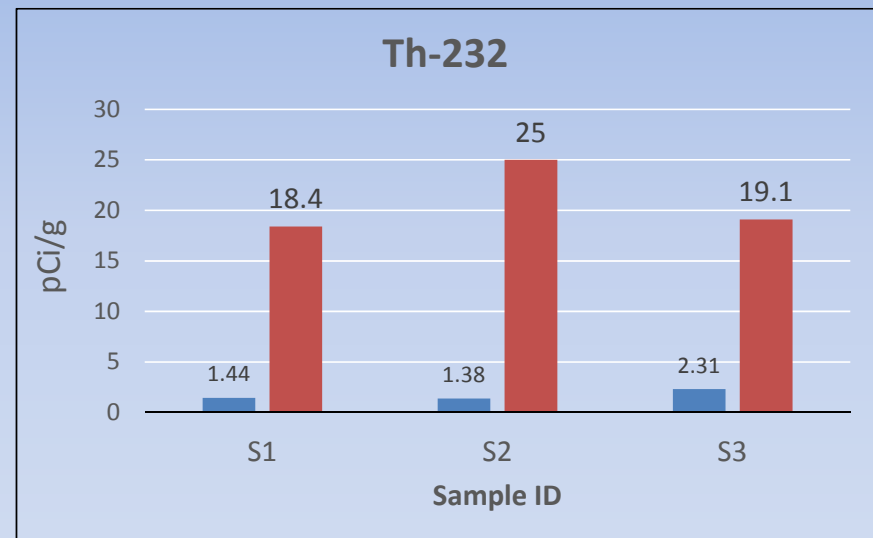
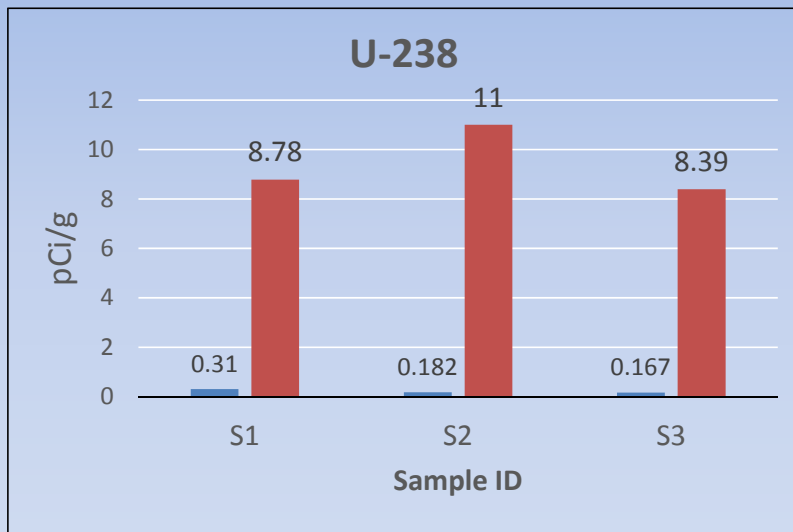
# ANALYTICAL CHALLENGES

- Standard methods based on DOE Environmental Measurements Laboratory procedures manual HASL-300.

<https://www.orau.org/PTP/PTP%20Library/library/DOE/eml/hasl300/HASL300TOC.htm>

- Laboratory methods do not specify sample preparation method – lab’s will use their SOPs unless instructed otherwise.
- Initial testing sample preparation by finely grinding the material in a ball mill followed by an acid leaching procedure.
- Ran subset duplicates (different lab) using alternate more aggressive persulfate fusion preparation.
- Significant difference in results between the two preparation procedures!

# EFFECT OF SAMPLE PREPARATION ON RESULTS



- Comparison indicated that for APR
  - Concentrations after the fusion process about one order of magnitude higher
  - Grind and acid-rinse method likely only extracted constituents from the surface of the sample particles
  - The fusion process liberated constituents in the mineral matrix of the material
  - Background in the range of 1 to 2 pCi/g for both radionuclides

# REMEDIAL OPTIONS

- **Clean Closure** - Excavation and offsite landfill disposal
- **Beneficial reuse** – Excavation and offsite transportation to cement kiln, site restoration
- **Closure in place** – Isolation cap



# PRIMARY CLOSURE REQUIREMENTS

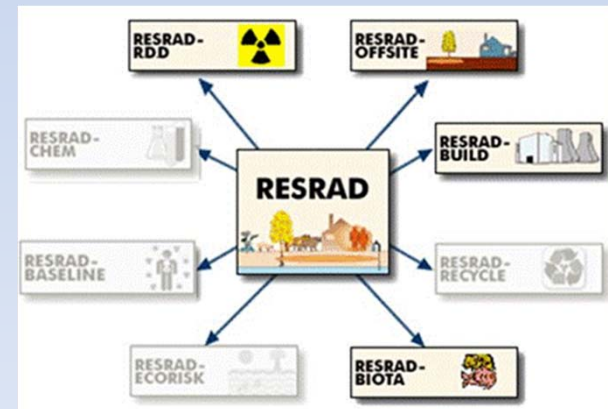
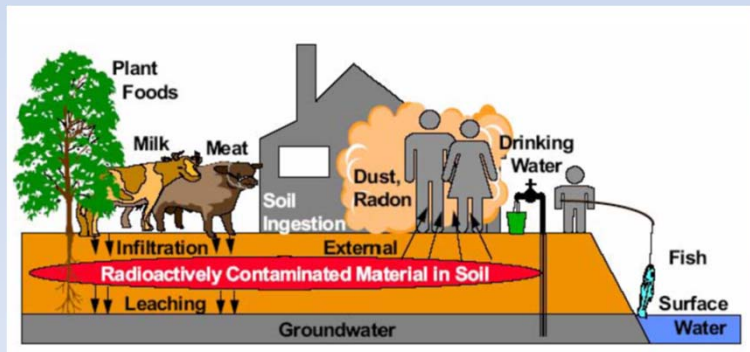
- Unrestricted Use
  - Residual radioactivity reduced to ALARA
  - Dose <25 mrem/year to critical group
- Restricted Use
  - ALARA
  - Institutional controls to achieve dose <25 mrem/year
  - Dose less than 100 mrem/year without institutional controls
  - Numerous additional criteria

Note: *Average annual dose from natural sources = 310 mrems/year*

<https://www.nrc.gov/reading-rm/doc-collections/fact-sheets/bio-effects-radiation.html>

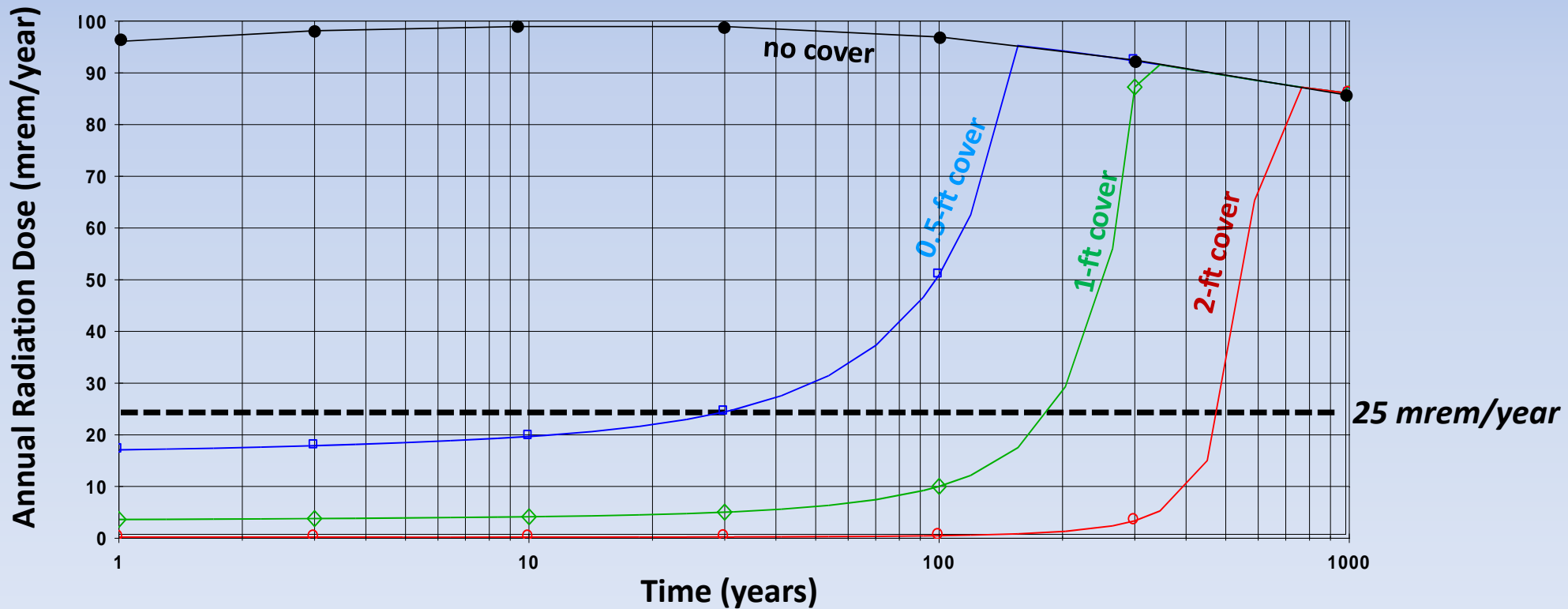
# RESRAD DOSE MODELING

- RESidual RADioactivity (RESRAD) – a set of computer codes used to predict future dose (developed by Argonne National Laboratory)
- Standard model to guide decommissioning and waste management
- Numerous environmental pathways may be considered (direct exposure, inhalation of particulates and radon, and ingestion of plant foods, etc.)
- Calculates the annual radiation dose from residual radionuclides
- Useful for analyzing scenarios to aid in remedial design, e.g., cap properties, thickness

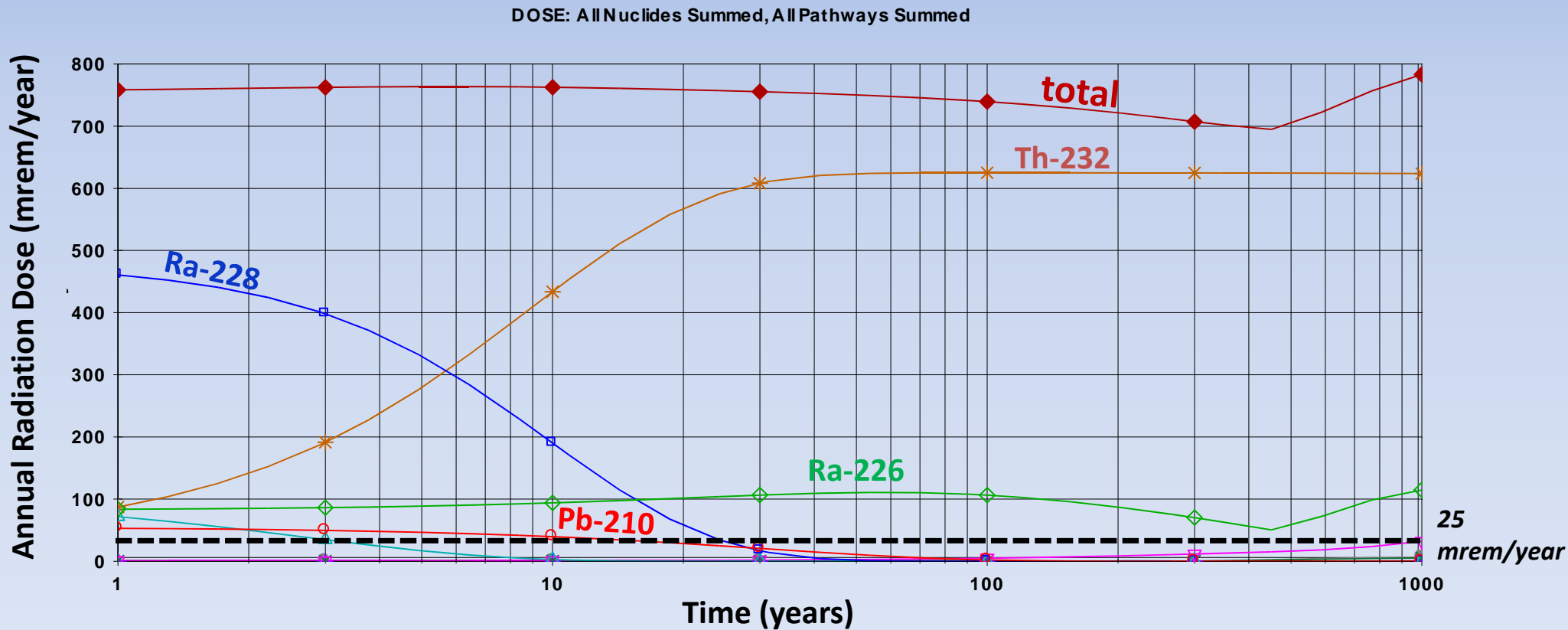


# RESRAD MODEL: SOIL COVER THICKNESS SENSITIVITY ANALYSIS

## RESTRICTED USE SCENARIO



# RESRAD MODEL: UNRESTRICTED USE SCENARIO, NO SOIL COVER



# RESRAD MODELING CONCLUSIONS

- Without capping, dose exceeds regulatory criterion
- Thin (6 inch) soil cover adequate to reduce dose below regulatory criteria under **restricted use** (land use scenario => pathways => exposure)
- Modeling default duration is 1,000 years; cap maintenance required in perpetuity

# WRAP UP

- Regulatory environment
  - Requirements vary by jurisdiction and are evolving (or not)
  - Vague and varied agency positions, policy lacking
  - Likely affect remedial options
  - Multi-agency oversight in some jurisdictions
- Public involvement
  - Radiological risk likely not well understood by community
  - Local opposition may effect remedial strategy
- O&M in perpetuity for in-place closure alternative
- TENORM can be a “re-opener” at toxics cleanup sites; potential significant cost increases
  - Work delays, slower approvals, additional H&S requirements
  - Revisions to remedial planning documents

# Thank You!

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