



Engineering Optimization / Validation of an *In Situ* Reactive Cap for TPH, PCB and Hg-Impacted Sediment Site in Southern Coastal Europe

2019 Battelle Sediments Conference

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Presentation outline



- Background
- ♦ In Situ Treatments Technologies Considered
- AquaGate® Technologies
 - Core AquaBlok®
 - Reactive AquaGate[™] Materials
- Engineering Optimization Testing
 - Materials and methods
 - Results
- Conclusions



Nature of the Problem



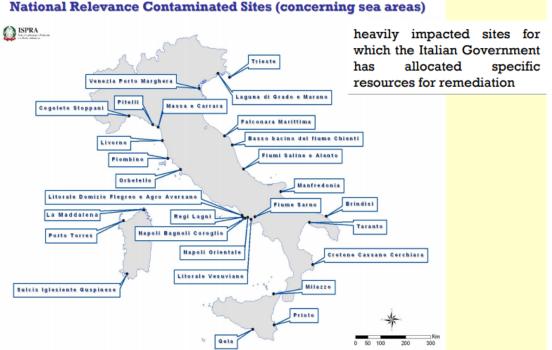
- Italy has over 7,600 km of coastline (Greece has over 13,600 km), much of it industrial. [Florida 2,170 km]
- A majority of the industrial operations are along coastlines.
- Contaminated sediments are of environmental concern, and remediation of these sites has proven to be a significant challenge.





Contaminated Sediments in Italy

- Italy has the greatest amount of contaminated sediments in Europe (estimated >140,000 hectares) and dredges >30 M3 annually
- U.S. Navy has >200 sediment sites.

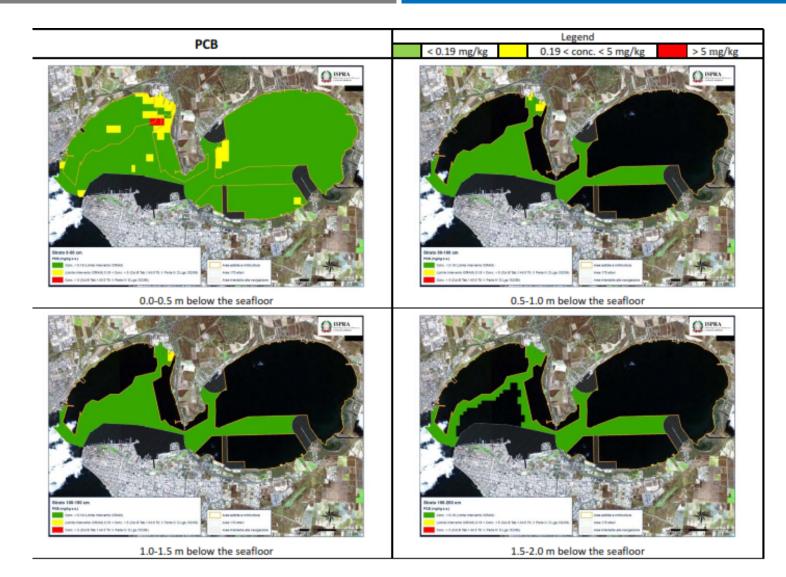


- The costs associated the sediment cleanup are high: \$10M to > \$100 M USD per site
- The costs and magnitude of contaminated sediments in Italy encourage the development of green and sustainable management approaches.



PCB Sediment Impacts

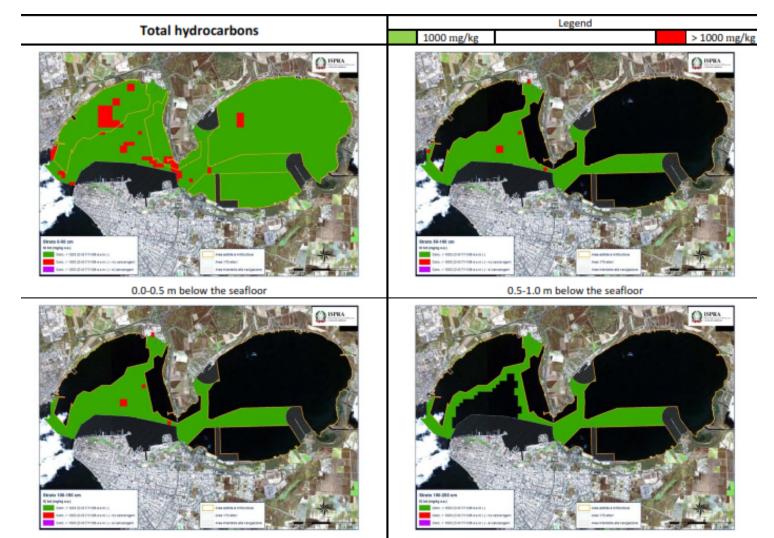






TPH Sediment Impacts





1.0-1.5 m below the seafloor

1.5-2.0 m below the seafloor



PAH Sediment Impacts



Legend PAH > 100 mg/kg < 4 mg/kg4 < conc. < 100 mg/kg () ISPRA ISPR/ wis 58-180 cm 100.040 CRAIL #+ Conc. + 100 (Dall Tel. 1) Care - 100 Card Tel 1413 To 17 Parts 11 C Las 10200 Carls + 100 Carll Teo 1 Mill Te 1 Parts // Cups 100 0.0-0.5 m below the seafloor 0.5-1.0 m below the seafloor O ISPRA () ISPRA eta GAAN 4 - Sec. - 10 INC. - TRUCKER NO. LANS TO A PARK-TY CLIP. 19700. dance + 100 chain fea 1 Ann fit 1 Parts in thigs 10000

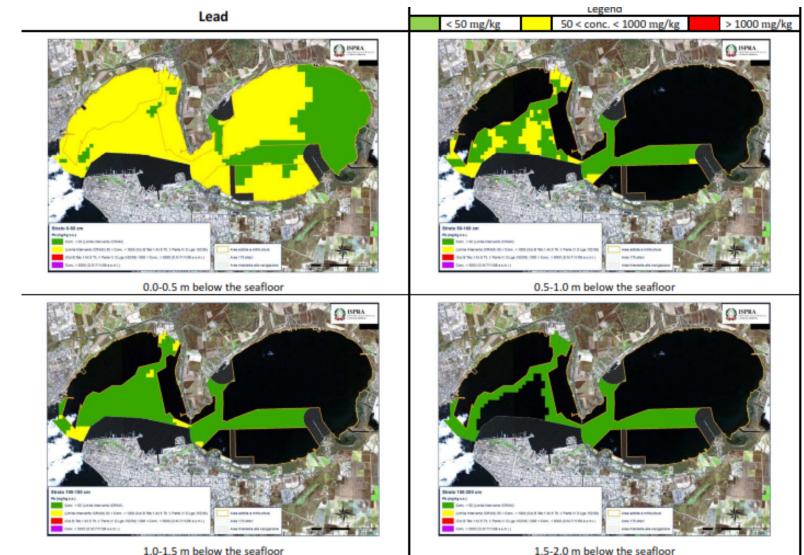
1.0-1.5 m below the seafloor

1.5-2.0 m below the seafloor



Pb Sediment Impacts





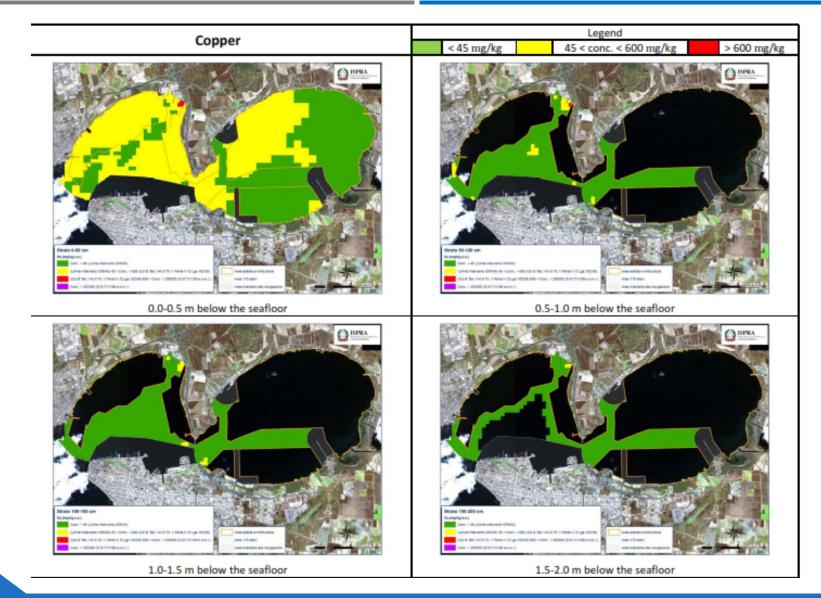
1.0-1.5 m below the seafloor

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Cu Sediment Impacts



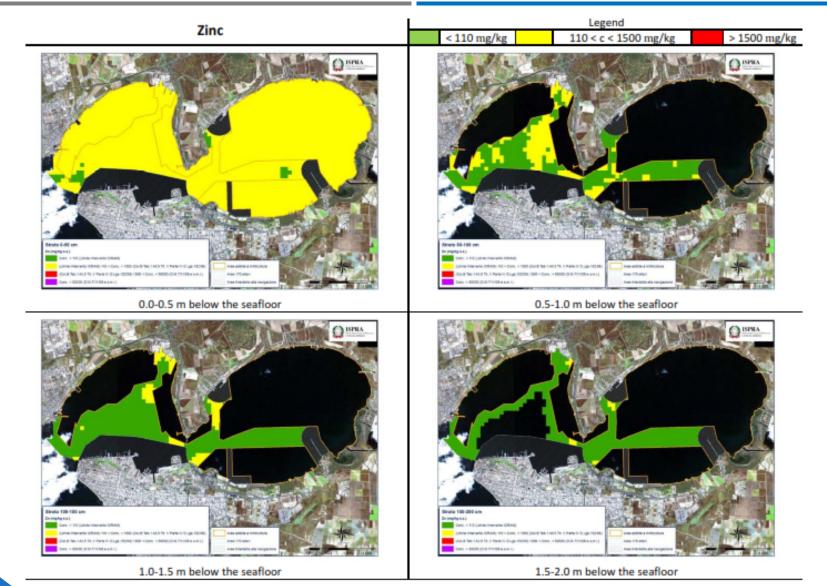


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Zn Sediment Impacts

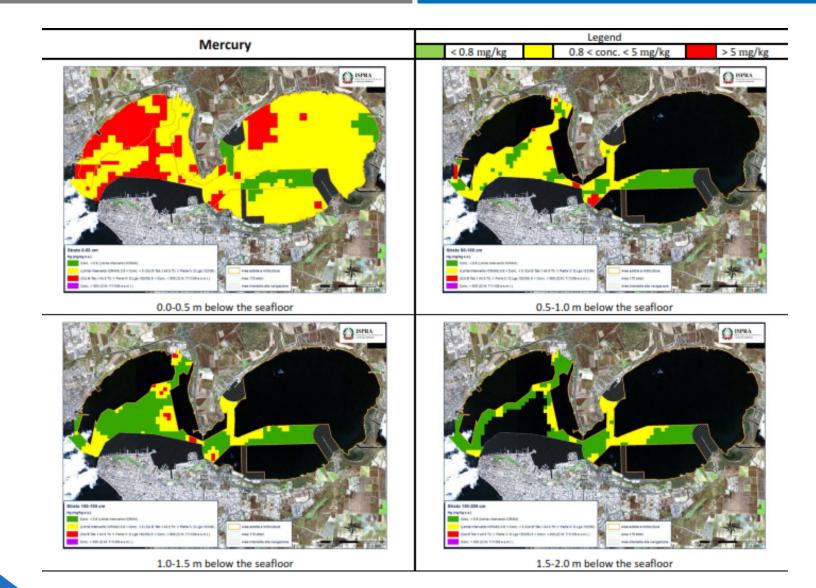






Hg Sediment Impacts





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Remedial Options





dei materiali di natura antropica dal fondale

III Bonifica degli ordigni e dei residuati bellici

IV Interventi per la mitigazione degli impatti derivanti dagli scarichi

V Interventi per l'abbattimento delle fonti di contaminazione provenienti dalla rete idrografica superficiale VII Interventi di bonifica e/o messa in sicurezza dei sedimenti

VIII Tutela, monitoraggio e traslocazione di specie di interesse conservazionistico

IX Rimozione mercato ittico galleggiante

Figure 43 - Aree d'Intervento nel I Seno del Mar Piccolo

Various remedial approaches considered:

- Dredging and Storage or Disposal
- Natural Attenuation
- Capping





In situ capping is an internationally accepted technology for hazardous chemical site remediation. Capping offers several advantages with less limitations compared to other remediation technologies (i.e. dredging, natural recovery).

Two general approaches are possible:

- passive capping, which is the deployment of a barrier of material that is relatively impermeable to both the water above and the contaminants below;
- 2. active/reactive capping, which exposes contaminants to one or more additives or amendments, addressing contaminants as they migrate through the treated area

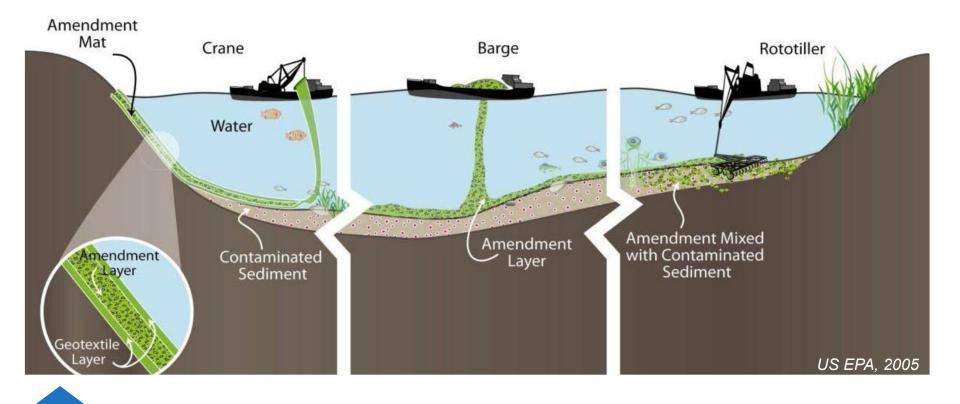




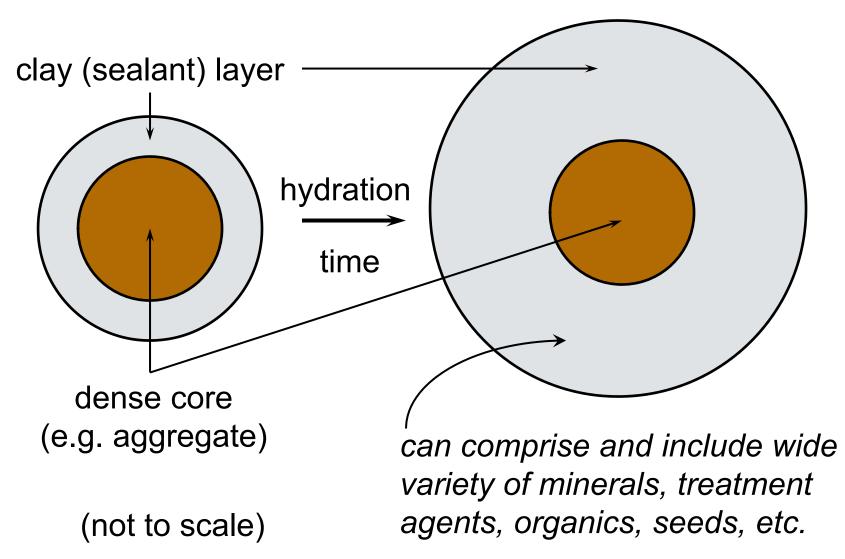
Delivery of *In Situ* Treatments Technologies



Amendments can be contained in a mat, applied in bulk onto the sediment surface, mixed in the sediment, added as part of a sand cap, or as a layer within a sand cap.

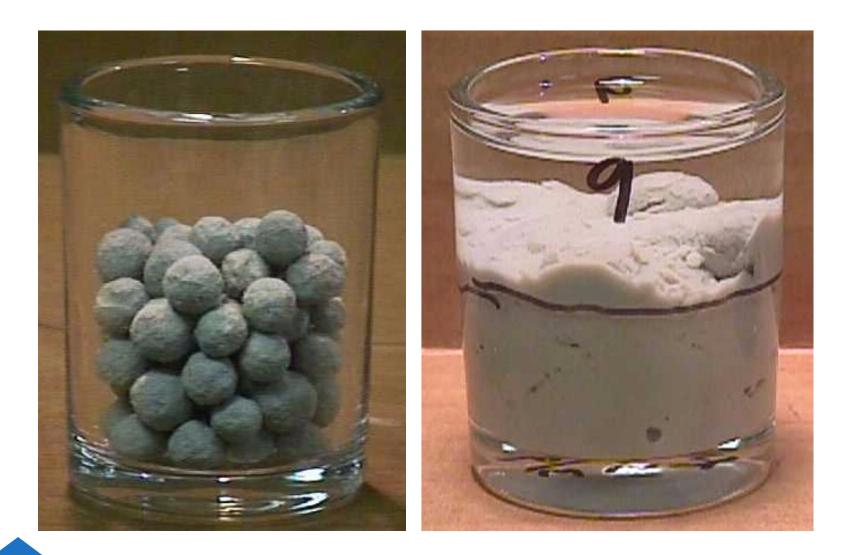


Or... Using AquaBlok *In Situ* Capping Technology





Basic Product Behavior in Water

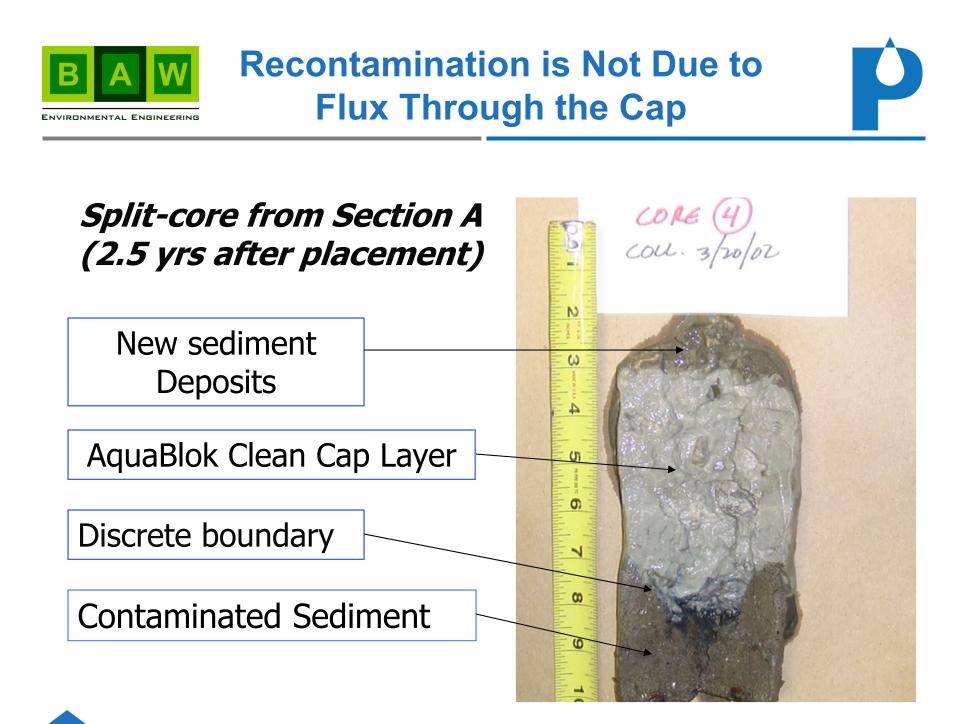




AquaBlok Placement Methods

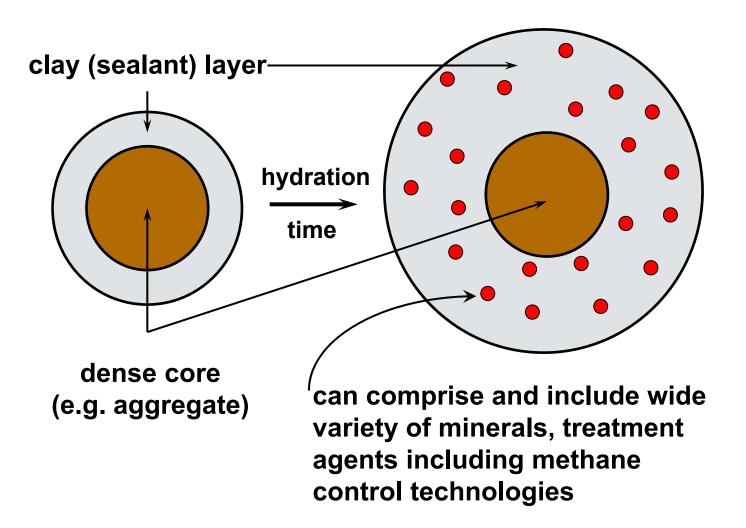


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AquaGate® as a Delivery Vehicle for Reactive Amendments





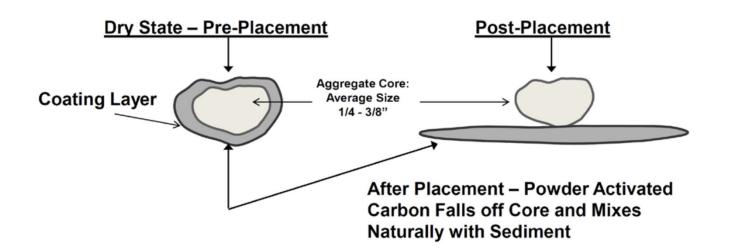
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Reactive AquaGate®



AquaGate® are patented materials consisting of AquaBlok® aggregate core covered by a clay or clay-sized materials, and polymer coating.



The aggregate core can be supplemented with:

- Organoclay
- ♦ Provect-IRM[™]
- Iron oxide

- Zero valent iron (ZVI)
- Aluminum sulfate
- Activated carbon (PAC)

- Microbes
- ♦ Provect-ORS[™]
- Others



AquaGate® + PAC



AquaGate®+PAC (Powdered Activated Carbon) is a patented, composite-aggregate technology resembling small stones typically comprised of a dense aggregate core, clay or clay-sized materials, polymers, and fine grained activated carbon additives.

Specification

Aggregate:	Nominal AASHTO #8 (1/4-3/8") or	1
	customized to project-specific need	
Activated Carbon:	Powdered – Iodine Number 800 mg/	
	99% (minimum) through 100 mesh sieve	
	95% (minimum) through 200 mesh sieve	
	90% (minimum) through 325 mesh sieve	
	Typically 2 – 5% by weight	
Binder:	Cellulosic polymer	
Permeability:	1 x 10-1 to 1 x 10-2 cm/sec	
Dry Bulk Density:	85 – 90 lbs/ft3	4







AquaGate®+IRM integrates a powdered reagent for metals stabilization at ca. 1% to 5% total weight. Can also reduce some organic contaminants to less toxic by-products.

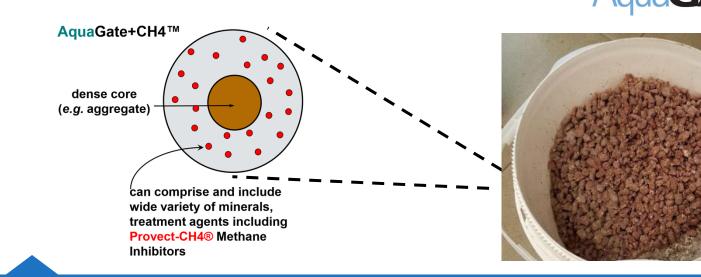


Product Specifications	Product Specifications				
Aggregate:	Nominal AASHTO #8 (1/4-3/8") or custom-sized to meet project-specific need * Limestone or non-calcareous substitute, as deemed project-appropriate				
Sorbster:	Powdered – Approximate 200 Mesh • Rust/Orange Powder; Odorless Manufacturers – Product Designation • MAR Systems, Inc. – Sorbster * Formulations Range from 2-5% by weight				
Mercury Binding:	Chemsorptive process - 50-100% removal in batch treatability testing				
Permeability:	1 x 10 ⁻² to 1 x 10 ⁻⁵ cm/sec				
Dry Bulk Density:	75 – 85 lbs/ft ³				
Moisture:	10 – 20% (maximum)				





- Provect-CH4® methanogen inhibitors have been combined with AquaGate® to yield a composite particle containing an aggregate core that is layered with the reactive amendment materials and deployed through a water column over a contaminated site.
- In the AquaGate® approach, Provect-CH4® is introduced in an initial application before placing the AquaBlok® sequestration cap to inhibit
 Hg methylation after cap placement.









Marine sediments at an industrial site in southern Europe are impacted by elevated concentrations of petroleum hydrocarbons, PCBs, and mercury (along with other heavy metals).

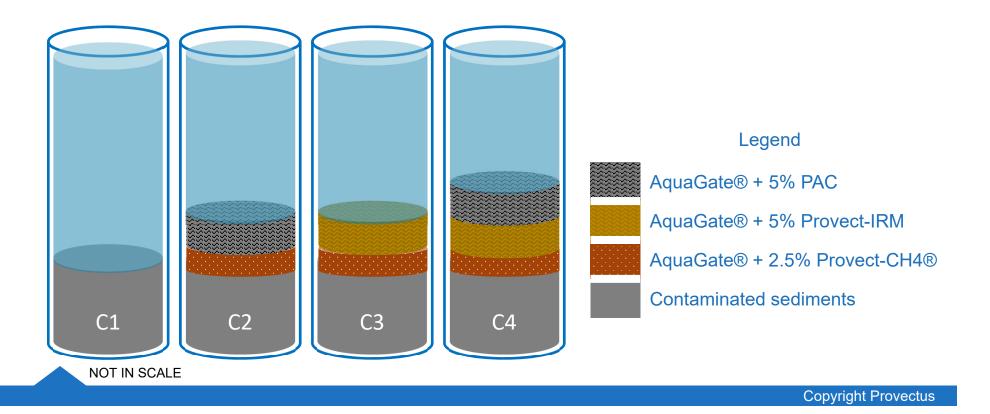
Contaminants	Unit	Value	Law limit
Нд	mg/kg ss	2.5	0.80
Pb	mg/kg ss	95.5	50
Cu	mg/kg ss	60.5	45
Zn	mg/kg ss	175	110
PAHs	µg/kg ss	6,100	4,000
PCBs	µg/kg ss	1,850	190

Sediments are essentially fine-grained soils, for which the clay fraction is 40%, silt fraction 45% and sand fraction 15%.





Laboratory tests were conducted to evaluate the effectiveness of various AquaGate® *in situ* capping technologies as a delivery vehicle for various Provectus amendments to yield effective treatment. Columns were prepared with marine sediments and sea water collected from the site

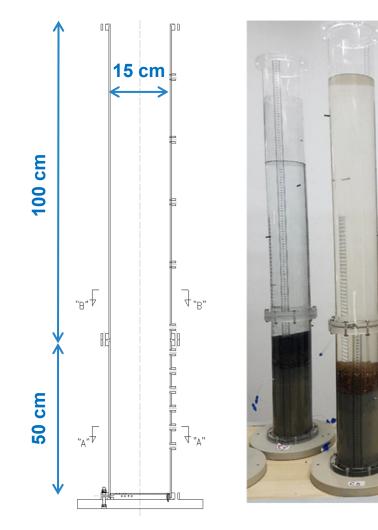




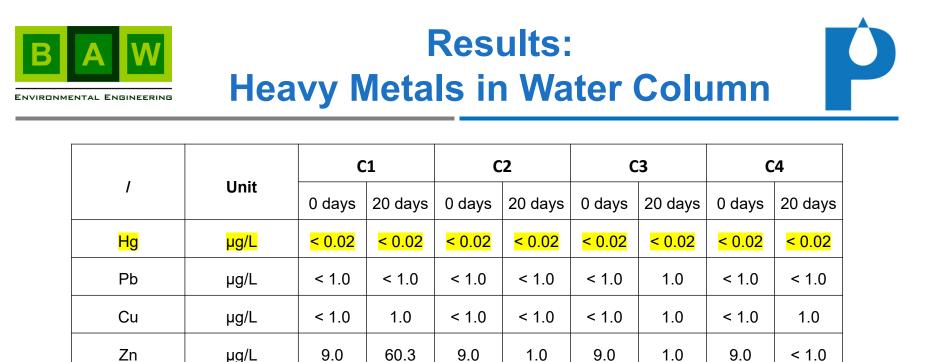
Laboratory Study

minimum minim





- Intended to model subaqueous contaminated sediment, reactive capping, and water column in place.
- Columns 15 cm in diameter and 150 cm in length..
- Multiport sampling locations at different heights along the columns
- Settlement of the top sediments can be recorded over time to follow the development of the consolidation process.



Metals were detected in seawater samples, but some of these values were statistically equal to those measured for pre-capping conditions.

The monitoring of columns showed a slight consolidation (i.e. few mm) although no significant flow of metals was observed. The flow of metals has been successfully mitigated by the chemical isolation of capping materials.



Metals Data Water Column

ENVIRONMENTAL ENGINEERING

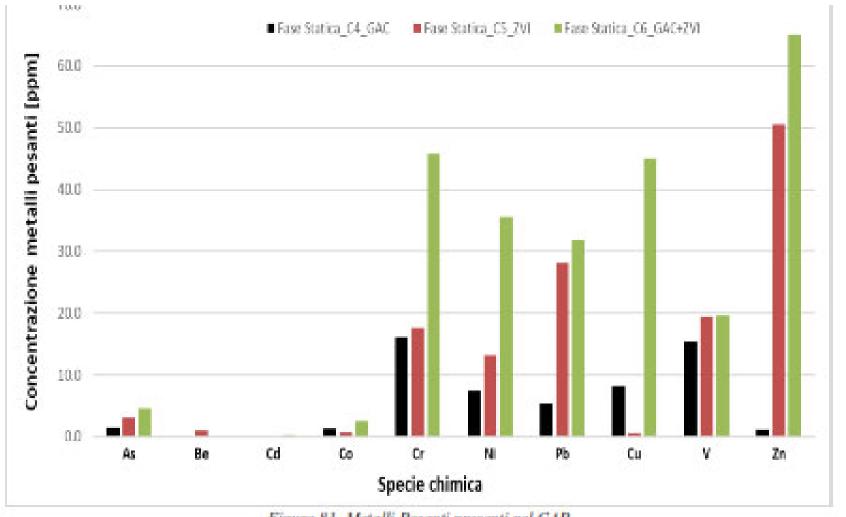
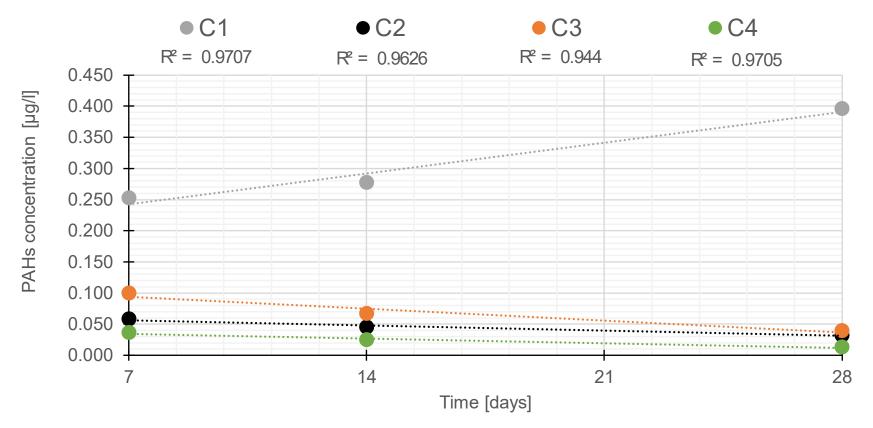


Figura 81- Metalli Pesanti presenti nel CAP



Results: PAHs in Column Water



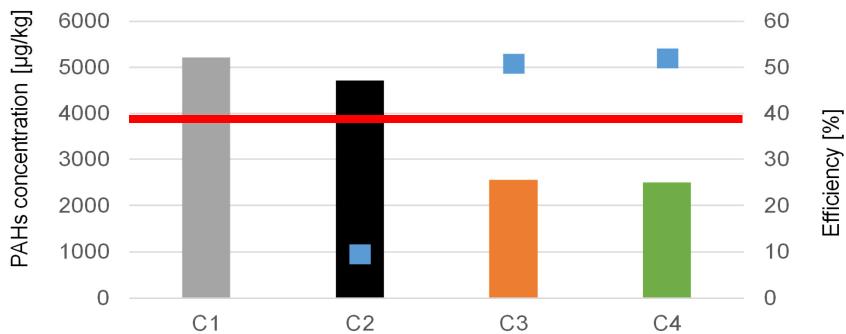


C2 = AquaGate+PAC+Provect-CH4

C3 = AquaGate+Provect-IRM+Provect-CH4

C4 = AquaGate+PAC+Provect-IRM+Provect-CH4





C2 = AquaGate+PAC+Provect-CH4

C3 = AquaGate+Provect-IRM+Provect-CH4

C4 = AquaGate+PAC+Provect-IRM+Provect-CH4

EPA 8275A



Results: PCBs in Water Column



PCBs in seawater samples were not detectable (detection limit is approximately 0.001 µg/L).

After 28 days an apparent reduction of PCBs in the sediment was observed.

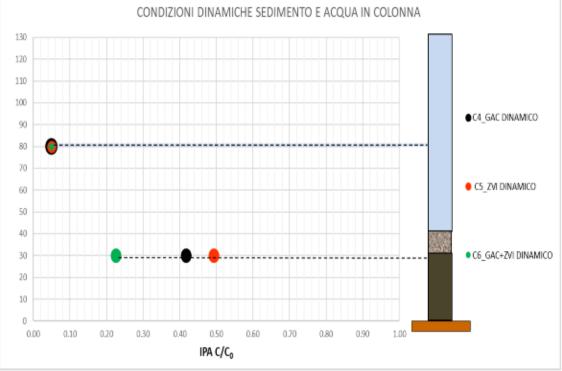
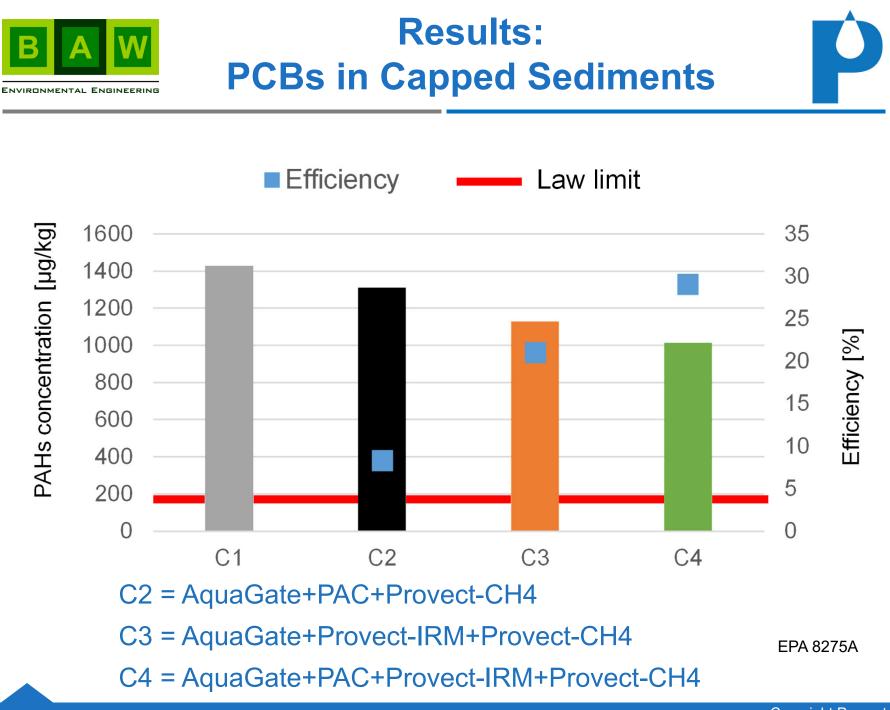


Figura 84 - concentrazione degli IPA nel sedimento e nell'acqua in colonna alla fine della fase dinamica



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Conclusion



- Column tests showed that reactive AquaGate® materials represent an effective option for *in situ* remediation of contaminated marine sediments.
- AquaGate® + Provectus supplement performed better than all other technologies and approaches tested.
- Without capping, a gradual increase in the concentrations of PAHs in the water column was observed.
- Field-scale pilot tests are under contract to be further evaluate the reactive capping approach with special reference to the long-term effectiveness of the amendments.





- ♦ AquaGate® materials applied at 1.5x lab rates:
 - AquaGate®+PAC 5% = 7.5 cm
 - AquaGate®+Provect-IRM 5% = 6.0 cm
 - AquaGate®+Provect-CH4 2.5% = 3.0 cm
- ♦ 800 m2 test area will require:
 - AquaGate®+PAC = 91.5 kg/m2 or 73.2 MT
 - AquaGate®+Provect-IRM = 81.8 kg/m2 or 65.4 MT
 - AquaGate®+Provect-CH4 = 40.9 kg/m2 or 32.7 MT TOTAL 214.2 kg/m2 or 171.3 MT AquaGate+
- Made in USA \$500 to \$1,500/MT (for pilot)
 Made locally = estimated 50% less (for full scale)

THANKS FOR THE ATTENTION,

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